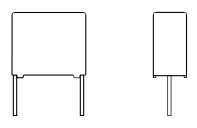
F1778X2



Vishay Roederstein

Interference Suppression Film Capacitor - Class X2 Radial MKP 310 V_{AC} - Standard Across the Line



FEATURES

- Compliant with IEC 60381-14: AMD1 THB grade IA
- Self-healing properties
- For temperature up to 110 °C
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

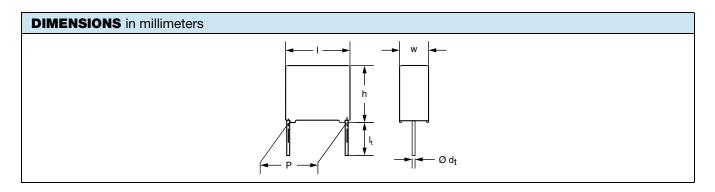
APPLICATIONS

For standard across the line X2 applications. See also application note: www.vishay.com/doc?28153

QUICK REFERENCE DATA						
Capacitance range (E12 series)	0.001 μF to 4.7 μF (preferred values acc. to E6)					
Capacitance tolerance	± 20 %; ± 10 %; (± 5 % on request)					
Rated AC voltage	310 V _{AC} ; 50 Hz to 60 Hz					
Permissible DC voltage	800 V _{DC} at 85 °C 630 V _{DC} at 110 °C					
Climatic testing class according to IEC 60068-1	55 / 110 / 56 / B for volumes > 1750 mm ³ 55 / 110 / 56 / C for volumes $\leq 1750 \text{ mm}^3$					
Maximum application temperature	$C \leq$ 470 nF: 110 °C (125 °C for less than 1000 h) $C >$ 470 nF: 110 °C					
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065, pass. flamm. class B for volumes > 1750 mm ³ CSA-E384-14; CQC UL 60384-14					
Dielectric	Polypropylene film					
Electrodes	Metallized film					
Construction	Mono construction					
Encapsulation	Plastic case, epoxy resin sealed, flame retardant class UL 94 V-0					
Leads	Tinned wire					
Marking C-value; tolerance; rated voltage; sub-class; manufacturer's code for dielectric material; manufacturer location, year and manufacturer's logo or name; safety approvals						

Notes

For more detailed data and test requirements, contact <u>rfi@vishay.com</u>





RoHS

Vishay Roederstein

COMPOSITION OF CATALOG NUMBER

The new RFI Film Capacitor Code is made up 14 digit code (example)

CAPAC SEF	ITAN RIES	CE						(-					Р	псн	1			
				CA	PACI	ER AN TANCI CALL	E				,	VOLTA	GES					CON	Sign Le Figura Ion 12,	TION
		1	2	3	4	5	6	78	8		9	10		11	12		13	14		
		F	1	7	7	8	4	1	0	Ν	Л	2		F)	В	0	J	
]
1234	5	6 7	78			9			10			11		12			1:	3	14 (POS.)
F177	8	4 1	10			М			2			F		С			В			0
Capacitano Series	ce	Capac Va xpress	lue			ipacita oleran		Vol sj	lated tage pecia rsion	or I		Pitch				Design (lead configuration) Pos. 12/13/14				
Pos. 1 to 5	5	Pos.	6/7/8			Pos. 9)	P	os. 10)	F	os. 11		Pos.	12		Pos.	13	Po	s. 14
	n	signif figu Pos. 6 s nultiplie	res pecifier (in 1 g.: ⁼ = 31	0) 0 0	Sp M K S A = - B = + P = - R = -	. 0 (zer pacehol = ± 20 = ± 10 J = ± 5 Special + 10 % + 5 %/+ + 0 %/- + 10 %/-	lder) %) % % ls: /- 0 % - 15 % i 15 %	spac 2 =) (zerc cehok 310 V 310 V	der Ac	spa C = D = F =	0 (zero) : iceholder : 7.5 mm 10.0 mm 22.5 mm 27.5 mm	S 1 P: 1 I E F H K N	e.g. 0 (ze spaceho = $3.5 - C$ = $3.5 - C$ = $3.5 - C$ = $3.5 + C$ = $10 - 10 - 10$ = $11 - 10 - 10 - 10$ = $11 - 10 - 10 - 10$ = $11 - 10 - 10 - 10$ = $10 - 10 - 10 - 10 - 10$ = $10 - 10 - 10 - 10 - 10$ = $10 - 10 - 10 - 10 - 10 - 10$ = $10 - 10 - 10 - 10 - 10 - 10 - 10$ = $10 - 10 - 10 - 10 - 10 - 10 - 10$	blder).5 mm).3 mm 1 mm 1 mm 1 mm 1 mm 1 mm 5 mm 5 mm 5 mm 2 mm pecial	0 (H: (H: (H: V) (H:	(zero) = sj B = bulk T = tray/p J = tape a 16.5 mm, R = tape a 16.5 mm, V = tape a 18.5 mm, V = tape a 18.5 mm, G = Amm (H: 18.5) Z = leade elem (unencap)	pallet ⁽²⁾ nd reel ⁽¹⁾ Ø 350 mm) nd reel ⁽¹⁾ Ø 500 mm) nd reel ⁽¹⁾ Ø 350 mm) opack ⁽¹⁾ 5 mm) d wound nent	0 (z spac other :	I internal ode ero) = eholder = special rsion

Notes

⁽¹⁾ For detailed tape specification refer to packaging information: <u>www.vishay.com/doc?28139</u>

(2) Packaging will be bulk for all capacitors with pitch ≤ 15 mm and such with long leads (> 5 mm). Capacitors with short leads up to 5 mm and pitch > 15 mm will be in tray and asking code will be "T".



SPECIFIC REFERENCE DATA					
DESCRIPTION	VALUE				
Rated AC voltage (U _{RAC})	310	D V			
Permissible DC voltage (U _{RDC})	630	O V			
Tangent of loss angle:	at 1 kHz	at 10 kHz			
C < 470 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴			
470 nF \leq C \leq 1 μ F	≤ 20 x 10 ⁻⁴	≤ 70 x 10 ⁻⁴			
C > 1 µF	≤ 30 x 10 ⁻⁴	-			
Rated voltage pulse slope (dU/dt) _R at 435 V_{DC}					
Pitch = 7.5 mm	600 V/µs				
Pitch = 10 mm	600 V/µs				
Pitch = 15 mm	400	400 V/µs			
Pitch = 22.5 mm	150	V/µs			
Pitch = 27.5 mm	100	V/µs			
R between leads, for C \leq 0.33 μ F at 100 V; 1 min	> 15 00	00 MΩ			
RC between leads, for C > 0.33 μ F at 100 V; 1 min	> 5000 s				
R between leads and case; 100 V; 1 min	> 30 00	00 MΩ			
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time $1000 \le V/s$:					
C≤1µF	2200 V	; 1 min			
C > 1 µF	1800 V; 1 min				
Withstanding (AC) voltage between leads and case	2120 V; 1 min				
Max. application temperature for 0.001 $\mu F \leq C \leq 0.47 \ \mu F$	110 °C (125 °C less than 1000 h)				
Max. application temperature for C > 0.47 µF	110 °C				

Note

⁽¹⁾ See "Voltage Proof Test for Metallized Film Capacitors": <u>www.vishay.com/doc?28169</u>

ELE		DATA AND	ORDERING CO	DE									
		TOLERANCE					ORDERING CODE ⁽²⁾						
U _{RAC} (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) ⁽³⁾	SPQ ⁽⁴⁾ SHORT LEADS (PIECES)	TYPE	C-VALUE	TOL.	VOLTAGE	РІТСН	LEAD LENGTH DESIGN		
		M = ± 20 %	, ,		、 ,	1 TO 5	6 TO 8	9	10	11	12 TO 14 ⁽¹⁾		
	PITCH 7.5 mm ± 0.4 mm; d _t = 0.50 mm ± 0.05 mm												
	0.0010	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	210			С	0		
	0.0012	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	212	K		С	0		
	0.0015	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	215			С	0		
	0.0018	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	218	K	-	С	0		
	0.0022	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	222			С	0		
	0.0027	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	227	K		С	0		
	0.0033	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	233			С	0		
	0.0039	К	4.0 x 9.0 x 10.0	0.45	1500	F1778	239	K		С	0		
	0.0047	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	247			С	0		
	0.0056	К	4.0 x 9.0 x 10.0	0.45	1500	F1778	256	K		С	0		
	0.0068	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	268			С	0		
310	0.0082	К	4.0 x 9.0 x 10.0	0.45	1500	F1778	282	K		С	0		
310	0.010	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	310			С	0		
	0.012	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	312	K		С	0		
	0.015	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	315			С	0		
	0.018	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	318	K		С	0		
	0.022	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	322			С	0		
	0.027	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	327	K		С	0		
	0.033	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	333	K	-	С	0		
	0.033	М	4.0 x 9.0 x 10.0	0.45	1500	F1778	333	М		С	0		
	0.039	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	339	K		С	0		
	0.047	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	347	K		С	0		
	0.047	М	5.0 x 10.5 x 10.0	0.4	1000	F1778	347	М		С	0		
	0.056	К	6.0 x 11.5 x 10.0	0.8	750	F1778	356	K		С	0		
	0.068	М	6.0 x 11.5 x 10.0	0.8	750	F1778	368	М		С	0		

Revision: 20-Feb-2023

Document Number: 27610



ELE		DATA AND	ORDERING CO	DE							
		TOLERANCE						ORDE	RING CODE	(2)	
U _{RAC} (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 %	DIMENSIONS MAX. w x h x l	MASS (g) ⁽³⁾	SPQ ⁽⁴⁾ SHORT LEADS	TYPE	C-VALUE	TOL.	VOLTAGE		LEAD LENGTH DESIGN
		K = ± 10 % M = ± 20 %	(mm)		(PIECES)	1 TO 5	6 TO 8	9	10	11	12 TO 14 ⁽¹⁾
			PITCH 10) mm ± 0	.4 mm: d ₊ =	= 0.60 mi	m ± 0.06 mm	n			
	0.0010	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	210			D	0
	0.0012	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	212	К		D	0
	0.0015	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	215			D	0
	0.0018	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	218	K		D	0
	0.0022	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	222			D	0
	0.0027	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	227	K	-	D	0
	0.0033	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	233			D	0
	0.0039	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	239	K		D	0
	0.0047	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	247			D	0
	0.0056	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	256	K		D	0
	0.0068	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	268		-	D	0
	0.0082	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	282	K		D	0
	0.010	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	310			D	0
	0.012	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	312	K		D	0
	0.015	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	315			D	0
	0.018	K	4.0 x 10.0 x 12.5	0.6	1250	F1778	318	K		D	0
	0.022	K/M	4.0 x 10.0 x 12.5	0.6	1250	F1778	322	•	•	D	0
	0.027	K	4.0 x 10.0 x 12.5	0.6	1250	F1778	327	K		D	0
	0.033	K/M	4.0 x 10.0 x 12.5	0.6	1000	F1778	333	•		D	0
	0.039	K	4.0 x 10.0 x 12.5	0.6	1000	F1778	339	K		D	0
	0.047	K	4.0 x 10.0 x 12.5	0.6	750	F1778	347	K		D	0
	0.047	M	4.0 x 10.0 x 12.5	0.6	1000	F1778	347	M	•	D	0
	0.056	K	5.0 x 11.0 x 12.5	0.82	1000	F1778	356	K	•	D	0
	0.068	K/M	5.0 x 11.0 x 12.5	0.82	750	F1778	368	•		D D	0
	0.082	К К/М	6.0 x 12.0 x 12.5 6.0 x 12.0 x 12.5	1.10 1.10	750 750	F1778 F1778	382 410	K		D	0 0
310	0.100	r / IVI		_		-	m ± 0.06 mm	n	•	D	0
	0.010	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	310			F	0
	0.010	K	5.0 x 11.0 x 17.5	1.0	750	F1778	312	K	•	F	0
	0.012	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	315			F	0
	0.018	K	5.0 x 11.0 x 17.5	1.0	750	F1778	318	K		F	0
	0.022	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	322		· ·	F	0
	0.027	K	5.0 x 11.0 x 17.5	1.0	750	F1778	327	K		F	0
	0.033	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	333			F	0
	0.039	K	5.0 x 11.0 x 17.5	1.0	750	F1778	339	ĸ		F	0
	0.047	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	347			F	0
	0.056	K	5.0 x 11.0 x 17.5	1.0	750	F1778	356	К		F	0
	0.068	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	368			F	0
	0.082	К	5.0 x 11.0 x 17.5	1.0	750	F1778	382	K		F	0
	0.10	К	5.0 x 11.0 x 17.5	1.0	600	F1778	410	K		F	0
	0.10	М	5.0 x 11.0 x 17.5	1.0	750	F1778	410	М		F	0
	0.12	К	6.0 x 12.0 x 17.5	1.4	600	F1778	412	K	-	F	0
	0.15	K	6.0 x 12.0 x 17.5	1.4	450	F1778	415	K		F	0
	0.15	М	6.0 x 12.0 x 17.5	1.4	600	F1778	415	М		F	0
				5 mm ± 0	.4 mm; d _t =		m ± 0.08 mm				
	0.18	К	7.0 x 13.5 x 17.5	1.8	450	F1778	418	K		F	0
	0.22	K/M	7.0 x 13.5 x 17.5	1.8	300	F1778	422			F	0
	0.27	К	8.5 x 15.0 x 17.5	2.4	240	F1778	427	K		F	0
	0.33	K/M	8.5 x 15.0 x 17.5	2.4	240	F1778	433	<u> </u>		F	0
	0.39	K	10.0 x 16.5 x 17.5	3	225	F1778	439	K		F	0
	0.47	K/M	10.0 x 16.5 x 17.5	3	225	F1778	447	•		F	0
	0.56	K/M	10.0 x 18.5 x 18.0	4.3	225	F1778	456			F	0
	0.68	М	11.0 x 18.5 x 18.0	5.5	225	F1778	468	М		F	0

Revision: 20-Feb-2023

Document Number: 27610



ELE		DATA AND	ORDERING CO	DE							
		TOLERANCE						ORDE	RING CODE	(2)	
U _{RAC} (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) ⁽³⁾	SPQ ⁽⁴⁾ SHORT LEADS (PIECES)	TYPE 1 TO 5	C-VALUE	TOL. 9	VOLTAGE	PITCH	LEAD LENGTH DESIGN
		M = ± 20 %		E mm i	0.4 mm.d		6 TO 8 m ± 0.08 m	-	10	11	12 TO 14 ⁽¹⁾
	0.12	К	6.0 x 15.5 x 26.0	2.4	260	= 0.00 II F1778	412	ĸ	1		0
	0.12	K/M	6.0 x 15.5 x 26.0	2.4	260	F1778	415	K	•	 	0
	0.13	K	6.0 x 15.5 x 26.0	2.4	260	F1778	418	K	•		0
	0.10	K/M	6.0 x 15.5 x 26.0	2.4	260	F1778	422	IX.	•	1	0
	0.22	K	6.0 x 15.5 x 26.0	2.4	200	F1778	427	K			0
	0.33	K	6.0 x 15.5 x 26.0	2.4	190	F1778	433	K		1	0
	0.33	M	6.0 x 15.5 x 26.0	2.4	235	F1778	433	M			0
	0.39	K	7.0 x 16.5 x 26.0	2.9	200	F1778	439	K			0
	0.47	K	7.0 x 16.5 x 26.0	2.9	190	F1778	447	ĸ			0
	0.47	M	7.0 x 16.5 x 26.0	2.9	200	F1778	447	M			0
	0.56	K	8.5 x 18.0 x 26.0	3.8	150	F1778	456	K		1	0
	0.68	К	10.0 x 19.5 x 26.0	6.8	150	F1778	468	к		1	0
	0.68	М	8.5 x 18.0 x 26.0	3.8	170	F1778	468	М		I	0
	0.82	К	10.0 x 19.5 x 26.0	6.8	200	F1778	482	К		I	0
	1.0	К	12.0 x 22.0 x 26.0	7.8	150	F1778	510	К		I	0
310	1.0	М	10.0 x 19.5 x 26.0	6.8	135	F1778	510	М		I	0
	1.5	М	12.5 x 22.5 x 26.5	10	140	F1778	515	М		I	0
			PITCH 27.	5 mm ±	0.4 mm; d _t	= 0.80 m	m ± 0.08 m	m	•	•	
	0.47	K/M	9.0 x 19.0 x 31.5	5.5	160	F1778	447			К	0
	0.56	К	9.0 x 19.0 x 31.5	5.5	160	F1778	456	К		K	0
	0.68	K/M	9.0 x 19.0 x 31.5	5.5	160	F1778	468			К	0
	0.82	К	11.0 x 21.0 x 31.0	7.4	125	F1778	482	К		К	0
	1.0	K / M	11.0 x 21.0 x 31.0	7.4	125	F1778	510			К	0
	1.2	K	11.0 x 21.0 x 31.0	7.4	110	F1778	512	К		К	0
	1.5	K / M	13.0 x 23.0 x 31.0	9.2	110	F1778	515		•	К	0
	1.8	К	15.0 x 25.0 x 31.5	12.3	85	F1778	518	К	•	К	0
	2.2	K / M	15.0 x 25.0 x 31.5	12.3	85	F1778	522		•	К	0
	2.7	К	18.0 x 28.0 x 31.5	16.1	100	F1778	527	К		К	0
	3.3	К	21.0 x 31.0 x 31.0	20.3	70	F1778	533	К		К	0
	3.3	М	18.0 x 28.0 x 31.5	16.1	80	F1778	533	М		К	0
	3.9	К	21.0 x 31.0 x 31.0	20.3	50	F1778	539	К		К	0
	4.7	М	21.0 x 31.0 x 31.0	20.3	50	F1778	547	Μ		К	0

Notes

• SPQ = Standard Packing Quantity

For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>

⁽¹⁾ For further packaging see table "Composition of Catalog Number"

⁽²⁾ Further information about packaging quantities with different lead length and / or taped versions, see document "Packing Quantities" <u>www.vishay.com/doc?27608</u>

⁽³⁾ Weight for short lead product only

Vishay Roederstein

APPROVALS				
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS	LINKS
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	310 V _{AC}	1 nF to 4.7 µF	ENEC16/FI/21/01054	www.vishay.com/doc?28179
UL 60384-14	310 V _{AC}	1 nF to 4.7 µF	E354331	www.vishay.com/doc?28184
CSA-E384-14	310 V _{AC}	1 nF to 4.7 µF	E354331	www.visilay.com/doc?20184
CQC	210.1/	1 mE to 4 7 mE	CQC08001026060 (F)	www.vishay.com/doc?27624
CQC	310 V _{AC} 1 nF to 4.7 µF CQC08001026061 (I		CQC08001026061 (L)	www.vishay.com/doc?27625
CB test certificate	310 V _{AC}	1 nF to 4.7 µF	FI-39827/A1	www.vishay.com/doc?28175

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.







MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to Packaging Information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

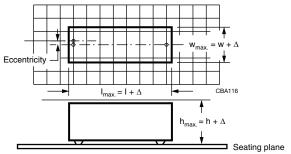
- For pitches \leq 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped in addition

Space Requirements on Printed Circuit-Board

The maximum space for length (I_{max}), width (w_{max}), and height (h_{max}) of film capacitors to take in account on the printed circuit board is shown in the drawings:

- For products with pitch \leq 15 mm, $\Delta w \ge \Delta l = 0.3$ mm and $\Delta h = 0.1$ mm
- For products with 15 mm < pitch \leq 27.5 mm, $\Delta w \times \Delta I = 0.5$ mm and $\Delta h = 0.1$ mm
- For products with pitch = 37.5 mm, $\Delta w \ge \Delta l = 0.7$ mm and $\Delta h = 0.5$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.







SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guideline for Film Capacitors": <u>www.vishay.com/doc?28171</u>

Storage Temperature

 T_{stq} = -25 °C to +35 °C with RH maximum 75 % without condensation

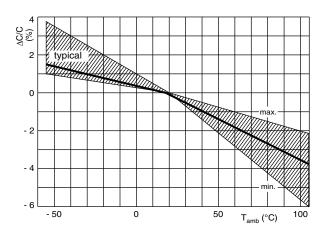
Ratings and Characteristics Reference Conditions

www.vishay.com

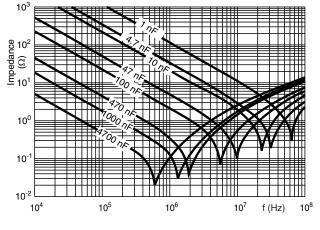
Unless otherwise specified, all electrical values apply to an ambient free air temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

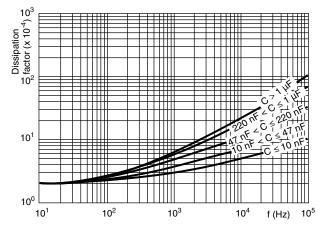
CHARACTERISTICS



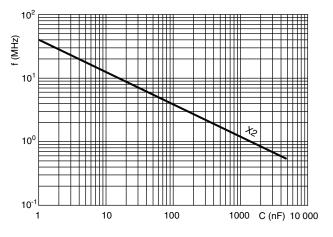
Capacitance as a function of ambient temperature (typical curve)



Impedance as a function of frequency (typical curve)

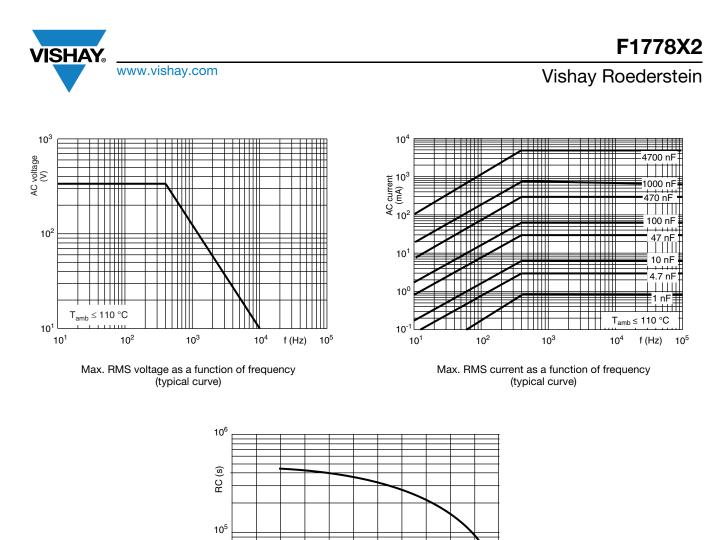


Tangent of loss angle as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)

7 For technical questions, contact: <u>rfi@vishay.com</u>





 For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 310 V_{AC}.

Insulation resistance as a function of ambient temperature (typical curve)

60

100 T_{amb} (°C)

80

For series impedance applications we refer to application note <u>www.vishay.com/doc?28153</u>

20

40

10⁴

0

- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 110 °C (125 °C for less than 1000 h) for C \leq 470 nF and 110 °C for C > 470 nF.
- Rated voltage pulse slope:

if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage.

Revision: 20-Feb-2023

8 For technical questions, contact: <u>rfi@vishay.com</u>



INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, IEC Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS							
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS					
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1							
4.1 Dimensions (detail)		As specified in section "General Data" of this specification					
Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C > 1 μ F at 1 kHz						
4.3 Robustness of terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage					
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s						
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h						
4.4.2 Final measurements	Visual examination	No visible damage Legible marking					
	Capacitance	$ \Delta C/C \le 5$ % of the value measured initially.					
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C $> 1 \mu$ F Compared to values measured initially.					
	Insulation resistance	As specified in section "Insulation Resistance" of this specification					
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1							
Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz for C > 1 µF at 1 kHz						
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking					
4.6 Rapid change of temperature	$\theta A = -55 \ ^{\circ}C$ $\theta B = +110 \ ^{\circ}C$ 5 cycles Duration t = 30 min						
4.6.1 Inspection	Visual examination	No visible damage					
4.7 Vibration	Mounting: see section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h						

Revision: 20-Feb-2023

Document Number: 27610

VISHAY

Vishay Roederstein

GROUP C INSPECTION REQUIR	GROUP C INSPECTION REQUIREMENTS									
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS								
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1										
4.7.2 Final inspection	Visual examination	No visible damage								
4.9 Shock	Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms									
4.9.2 Final measurements	Visual examination	No visible damage								
	Capacitance	$ \Delta C/C \leq 5$ % of the value measured initially.								
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured initially.								
	Insulation resistance	As specified in section "Insulation Resistance" of this specification								
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B										
4.11 Climatic sequence										
4.11.1 Initial measurements	Capacitance measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B									
4.11.2 Dry heat	Temperature: 110 °C									
4.11.3 Damp heat cyclic Test Db First cycle	Duration: 16 h									
4.11.4 Cold	Temperature: -55 °C									
4.11.5 Damp heat cyclic Test Db Remaining cycles	Duration: 2 h									
4.11.6 Final measurements	Visual examination	No visible damage Legible marking								
	Capacitance	$ \Delta C/C \!\leq\! 5$ % of the value measured in 4.11.1.								
	Tangent of loss angle	Increase of tan δ : \leq 0.008 for: C \leq 1 μ F or \leq 0.005 for: C > 1 μ F Compared to values measured in 4.11.1.								
	Voltage proof 1350 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over								
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification								
SUB-GROUP C2										
4.12 Damp heat steady state	56 days; 40 °C; 90 % to 95 % RH no load									
4.12.1 Initial measurements	Capacitance Tangent of loss angle: at 1 kHz									
4.12.3 Final measurements	Visual examination	No visible damage Legible marking								
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.								

Revision: 20-Feb-2023

10 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 27610

VISHAY

Vishay Roederstein

GROUP C INSPECTION REQUIREMENTS								
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS						
SUB-GROUP C2								
4.12.3 Final measurements	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured in 4.12.1.						
	Voltage proof 1350 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over						
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification						
SUB-GROUP C3								
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C $>$ 1 μ F at 1 kHz							
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X2: 2.5 kV for C \leq 1 μF X2: 2.5 kV/ $\!\!\sqrt{c}$ for C $>$ 1 μF Max. 24 pulses	No self healing, breakdowns or flash-over						
4.14 Endurance	Duration: 1000 h 1.25 x U _{RAC} at 110 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm 5$ %							
4.14.7 Final measurements	Visual examination	No visible damage Legible marking						
	Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.13.1.						
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured in 4.13.1.						
	Voltage proof 1350 V_{DC} ; 1 min between terminations 2120 V_{AC} ; 1 min between terminations and case	No permanent breakdown or flash-over						
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification						
SUB-GROUP C4								
4.15 Charge and discharge	10 000 cycles Charged to 435 V _{DC} Discharge resistance: $R = \frac{435 V_{DC}}{1.25 \text{ x C (dU/dt)}}$							
4.15.1 Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz for C > 1 µF at 1 kHz							
4.15.3 Final measurements	Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.15.1.						
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured in 4.15.1.						
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification						

Revision: 20-Feb-2023

11 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 27610

VISHAY

Vishay Roederstein

GROUP C INSPECTION REQUIR	EMENTS	
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	\geq 0.9 times the value as specified in section "Resonant Frequency" of this specification.
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 2.5 kV discharges on the test capacitor connected to $U_{\text{RAC}}.$	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.
SUB-GROUP ADD1		
A.1 Damp heat steady state with voltage	RH: 40 %; temp.: 93 °C, voltage: 300 V _{AC} Duration: 21 days	
A.1.1 Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
A.1.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 10$ % of the value with initial measurement A.1.1
	Tangent of loss angle	Increase of tan $\delta \le 0.024$ Compared to values with initial measurement A.1.1
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification

Document Number: 27610

For technical questions, contact: <u>rfi@vishay.com</u> THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT <u>www.vishay.com/doc?91000</u>



Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

© 2024 VISHAY INTERTECHNOLOGY, INC. ALL RIGHTS RESERVED

Revision: 01-Jan-2024