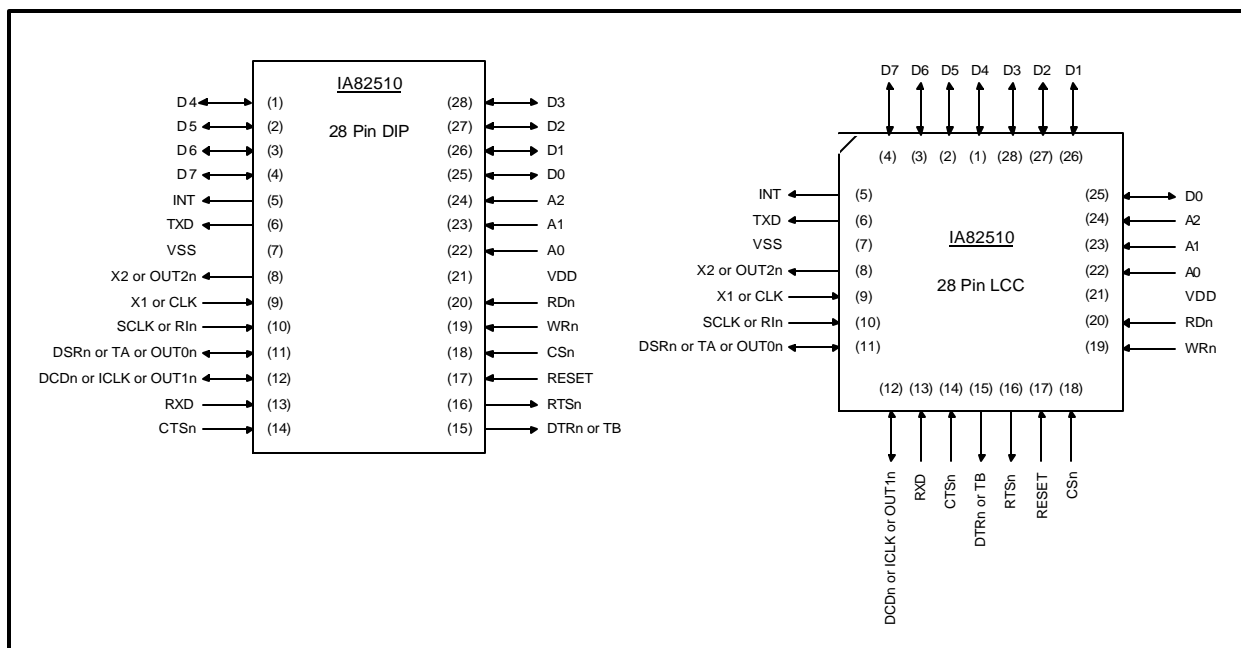


## FEATURES

- Form, Fit, and Function Compatible with the Intel® 82510
- Packaging options available: 28 Pin Plastic or Ceramic DIP, 28 Pin Plastic Leaded Chip Carrier, 28 Pin Ceramic Leadless Chip Carrier
- Asynchronous Serial Channel Operation
- Separate Transmit and Receive FIFOs with Programmable Threshold
- Programmable Baud Rate Generators up to 288K Baud
- Special Protocol Features
  - Control Character Recognition
  - Auto Echo and Loopback Modes
  - 9-Bit Protocol Support
  - 5 to 9 Bit Character Format

The IA82510 is a "plug-and-play" drop-in replacement for the original IC. **innovASIC** produces replacement ICs using its MILEST™, or Managed IC Lifetime Extension System, cloning technology. This technology produces replacement ICs far more complex than "emulation" while ensuring they are compatible with the original IC. MILEST™ captures the design of a clone so it can be produced even as silicon technology advances. MILEST™ also verifies the clone against the original IC so that even the "undocumented features" are duplicated. This data sheet documents all necessary engineering information about the IA82510 including functional and I/O descriptions, electrical characteristics, and applicable timing.

## Package Pinout

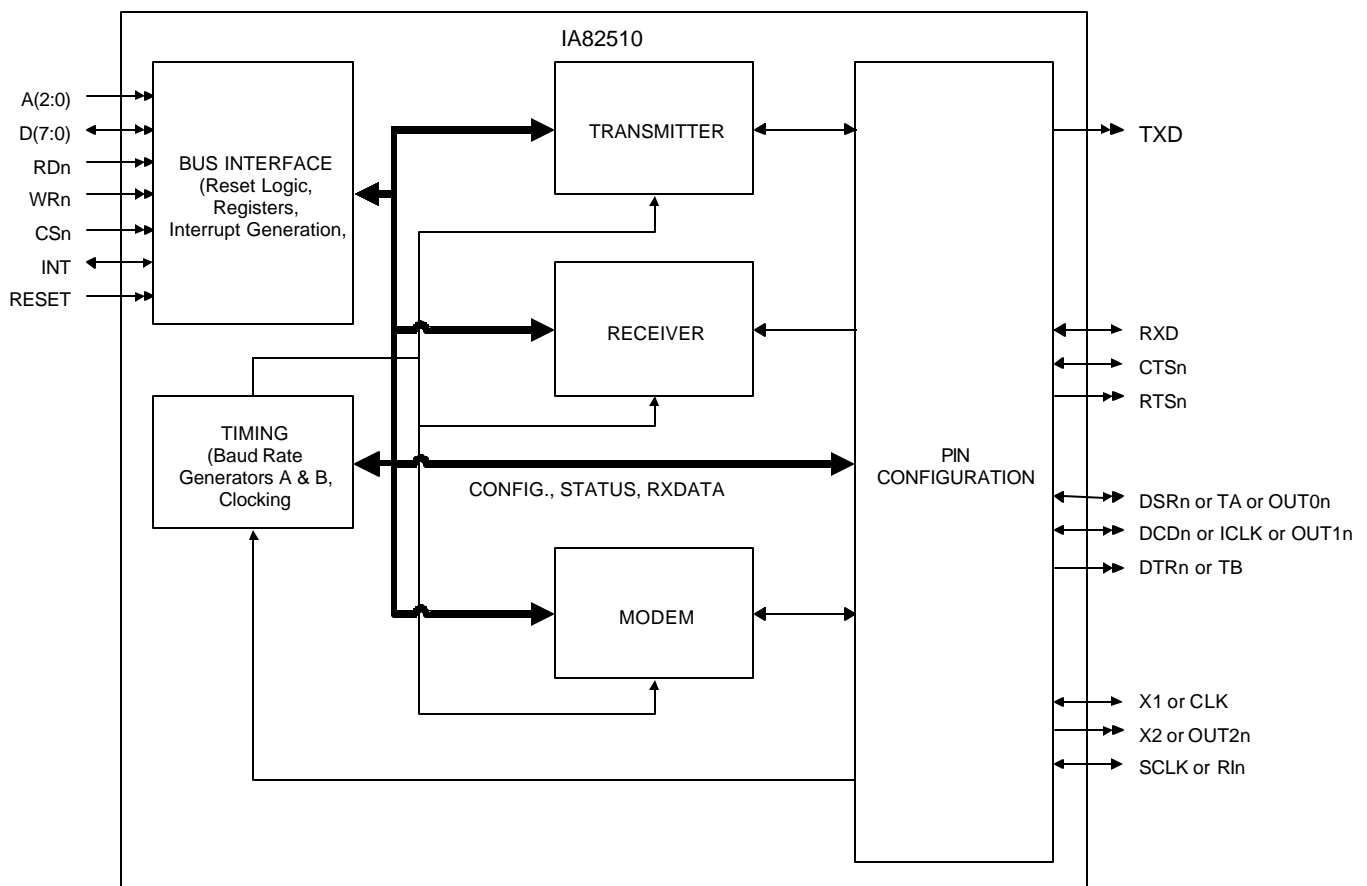


## DESCRIPTION

The IA82510 is an asynchronous serial controller that provides a CPU interface to one transmit and one receive channel. It is Form, Fit, and Function compatible with the Intel 82510.

Configuration registers are used to control the serial channel, interrupts, and modes of operation. The CPU controls this device via address and data lines with read/write control. The CPU also uses this interface to read and write data to receive and transmit data through the serial channel. FIFOs and various serial modes can be used to help off-load the CPU from transmitting and receiving data. An interrupt line provides an indication to the CPU that the device requires servicing. The device can be configured for 8250A/16450 compatibility.

## Functional Block Diagram



### Functional Overview

#### Transmitter

The Transmit function consists of a  $4 \times 11$  bit FIFO, and a Transmit Engine. The  $4 \times 11$  FIFO is configurable as any depth between one and four words inclusive. The transmit engine is responsible for reading the data out of the FIFO and placing it in the proper order on the TXD pin. The transmit engine is highly configurable to be compatible with numerous formats, including 16450 and 8250 modes of communication. Transmit Communication parameters that can be programmed include:

- Parity modes
- Stop Bits
- Character Length
- FIFO Depth
- Clocking Options
- RTS and CTS modes

See the Register Description for more details.

#### Receiver

The Receiver function consists of a  $4 \times 11$  configurable FIFO and a Receive Engine. The receive engine is responsible for sampling the data on the RXD input pin, formatting the data, and placing the data in the FIFO. The receive engine is highly configurable with parameters that include:

- Parity modes
- Stop Bits
- Character Length
- FIFO Depth
- Clocking Options
- Address Matching Options
- Control Character Detection
- RTS and CTS modes

See the Register Description for more details.

#### Bus Interface

The Bus Interface is a simple interface that allows a micro-processor or micro-controller to read and write the IA82510 Registers. It consists of the following I/O lines:

- A0, A1, A2 : 3 Bit Address
- D0-D7 : 8 Bit Data
- RDn: Active Low Read Enable
- WRn: Active Low Write Enable
- CSn: Active Low Chip Select
- INT: Interrupt Output
- RESET: Chip Reset

### Register Description

| Table 1 – IA82510 Register Summary |      |      |      |      |          |
|------------------------------------|------|------|------|------|----------|
| Register                           | ADDR | Bank | DLAB | Mode | Default  |
| ACR0                               | 111  | 00   | X    | R/W  | 00000000 |
| ACR1                               | 101  | 10   | X    | R/W  | 00000000 |
| BACF                               | 001  | 11   | 0    | R/W  | 00000100 |
| BAH                                | 001  | 00   | 1    | R/W  | 00000000 |
| BAL                                | 000  | 00   | 1    | R/W  | 00000010 |
| BANK                               | 010  | X    | X    | W    | 00000000 |
| BBCF                               | 011  | 11   | X    | R/W  | 10000100 |
| BBH                                | 001  | 11   | 1    | R/W  | 00000000 |
| BBL                                | 000  | 11   | 1    | R/W  | 00000101 |
| CLCF                               | 000  | 11   | 0    | R/W  | 00000000 |
| FLR                                | 100  | 01   | X    | R    | 00000000 |
| FMD                                | 001  | 10   | X    | R/W  | 00000000 |
| GER                                | 001  | 00   | 0    | R/W  | 00000000 |
| GIR_BANK                           | 010  | X    | X    | R    | 00000001 |
| GSR                                | 111  | 01   | X    | R    | 00010010 |
| ICM                                | 111  | 01   | X    | W    | N/A      |
| IMD                                | 100  | 10   | X    | R/W  | 00001100 |
| LCR                                | 011  | 00   | X    | R/W  | 00000000 |
| LSR                                | 101  | 00   | X    | R/W  | 01100000 |
| MCR                                | 100  | 00   | X    | R/W  | 00000000 |
|                                    | 100  | 01   | X    | W    |          |
| MIE                                | 101  | 11   | X    | R/W  | 00001111 |
| MSR                                | 110  | 00   | X    | R/W  | 00000000 |
|                                    | 110  | 01   | X    | R    |          |
| PMD                                | 100  | 11   | X    | R/W  | 11111100 |
| RCM                                | 101  | 01   | X    | W    | N/A      |
| RIE                                | 110  | 10   | X    | R/W  | 00011110 |
| RMD                                | 111  | 10   | X    | R/W  | 00000000 |
| RST                                | 101  | 01   | X    | R    | 00000000 |
| RXDATA                             | 000  | 00   | 0    | R    | Unknown  |
|                                    |      | 01   | X    |      |          |
| RXF                                | 001  | 01   | X    | R    | Unknown  |
| TCM                                | 110  | 01   | X    | W    | N/A      |
| TMCR                               | 011  | 01   | X    | W    | N/A      |
| TMD                                | 011  | 10   | X    | R/W  | 00000000 |
| TMIE                               | 110  | 11   | X    | R/W  | 00000000 |
| TMST                               | 011  | 01   | X    | R    | 00110000 |
| TXDATA                             | 000  | 00   | 0    | W    | N/A      |
|                                    |      | 01   | X    |      |          |
| TXF                                | 001  | 01   | X    | W    | N/A      |

## AC/DC Parameters

### Absolute maximum ratings:

Supply Voltage,  $V_{DD}$ .....-0.3V to +6.0V  
Input Voltage,  $V_{IN}$ .....-0.3V to  $V_{DD} + 0.3V$   
Input Pin Current,  $I_{IN}$ ..... $\pm 10$  mA, 25° C  
Operating Temperature Range.....-40° C to +85° C  
Ambient temperature under bias.....-40° C to +85° C \*  
Storage temperature.....- 55° C to +150° C  
Lead Temperature.....+300° C, 10 sec.  
Power dissipation.....155 mW, 125° C, 25MHz, 15% Toggle

Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. Operating the device beyond the conditions indicated in the "recommended operating conditions" section is not recommended. Operation at the "absolute maximum ratings" may adversely affect device reliability.

\* The input and output parametric values in section VII-B, parts 1, 2, and 3, are directly related to ambient temperature and DC supply voltage. A temperature or supply voltage range other than those specified in the Operating Conditions above will affect these values and part performance is not guaranteed by innovASIC.

## DC Characteristics

| Symbol            | Parameter                    | Notes   | Min  | Max                   | Unit   |
|-------------------|------------------------------|---------|------|-----------------------|--------|
| V <sub>IL</sub>   | Input Low Voltage            | (1)     | -0.5 | 0.7                   | V      |
| V <sub>IH1</sub>  | Input High Voltage-Cerdip    | (1)     | 2.1  | V <sub>DD</sub> +0.07 | V      |
| V <sub>IH2</sub>  | Input High Voltage-LCC       | (2)     | 2.1  | V <sub>DD</sub> +0.07 | V      |
| V <sub>OL</sub>   | Output Low Voltage           | (2),(8) |      | 0.4                   | V      |
| V <sub>OH</sub>   | Output High Voltage          | (3),(8) | 2.4  |                       | V      |
| I <sub>LI</sub>   | Input Leakage Current        | (4)     |      | ±1                    | μA     |
| I <sub>LO</sub>   | 3-State Leakage Current      | (5)     |      | ±1                    | μA     |
| I <sub>CC</sub>   | Power Supply Current         | (6)     |      | 1.12                  | mA/MHz |
| I <sub>PU</sub>   | Strapping Pullup Resistor    | (12)    | -283 | -137                  | μA     |
| I <sub>STBY</sub> | Standby Supply Current       | (9)     |      | 100                   | μA     |
| I <sub>OHR</sub>  | RTSn, DTRn Strapping Current | (10)    |      | 1.92                  | mA     |
| I <sub>OLR</sub>  | RTSn, DTRn Strapping Current | (11)    | N/A  |                       | mA     |
| C <sub>IN</sub>   | Input Capacitance            | (7)     |      | 5                     | pF     |
| C <sub>IO</sub>   | I/O Capacitance              | (7)     |      | 6                     | pF     |
| C <sub>XTAL</sub> | X1, X2 Load                  |         |      | 6                     | pF     |

### Notes:

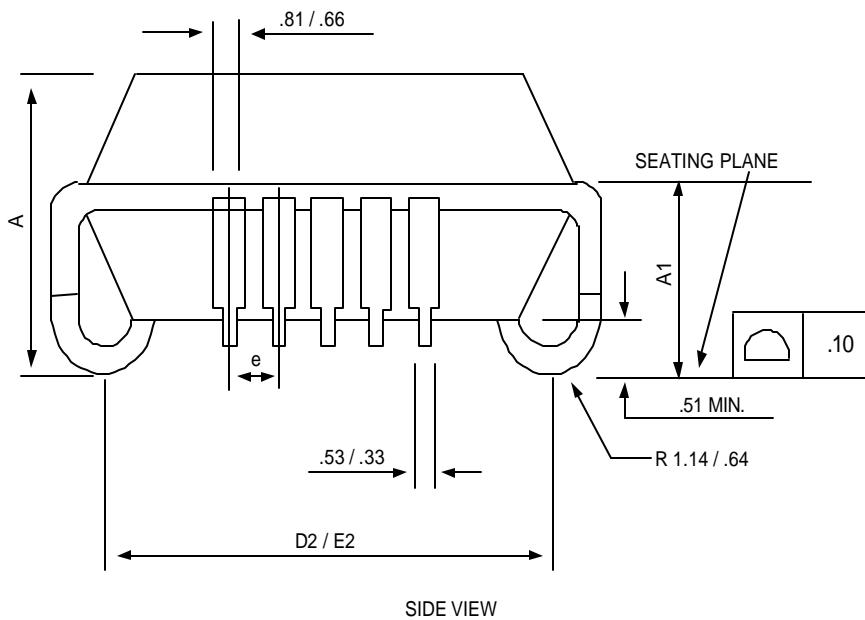
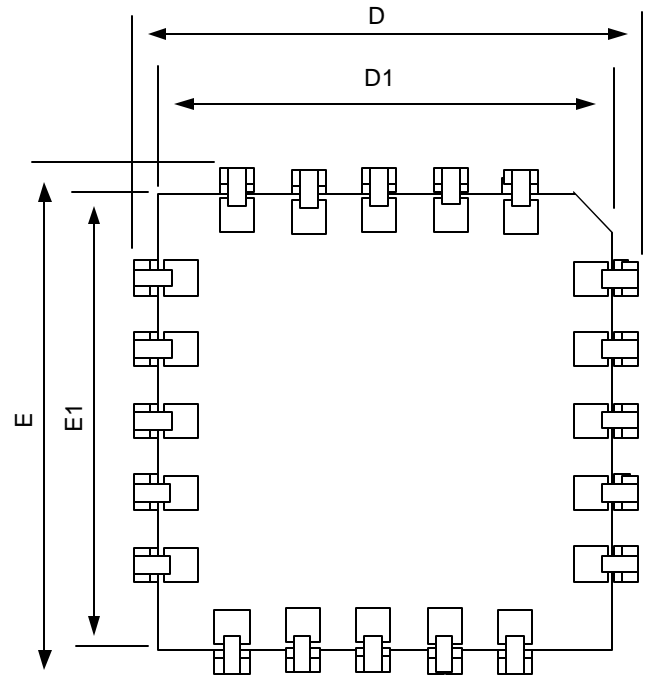
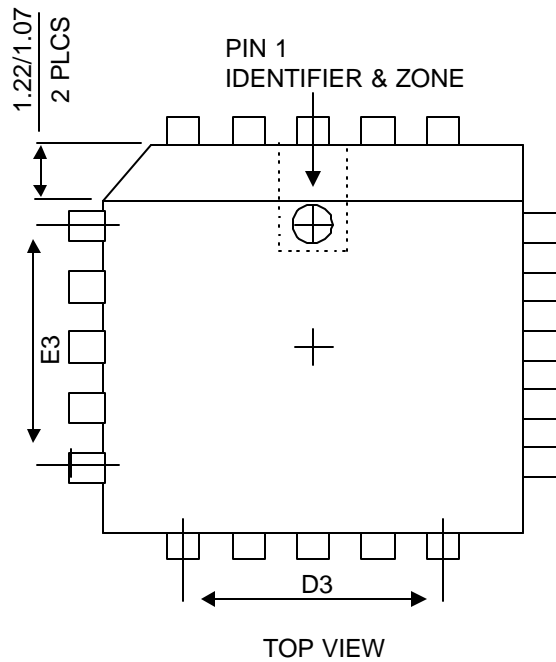
- Does not apply to CLK/X1 pin, when configured as crystal oscillator input (X1).
- @I<sub>OL</sub> = 1.92 mA
- @I<sub>OH</sub> = 1.92 mA
- 0 < V<sub>IN</sub> < V<sub>CC</sub>
- 0.4V < V<sub>OUT</sub> < V<sub>CC</sub> - 0.4V
- V<sub>DD</sub> = 5.5V, V<sub>IL</sub> = 0.7V (max), V<sub>IH</sub> = V<sub>DD</sub> - 0.7V (min), Typ. Val = 1.12 mA/MHz (Not Tested), Ext. 1X CLK, I<sub>OL</sub> = I<sub>OH</sub> = 0
- Freq. = 1 MHz
- Does not apply to OUT2/X2 pin, when configured as crystal oscillator output (X2).
- Freq. = 1 MHz, but input clock not running. Static IDD current is exclusive of input/output drive requirements and is measured with the clocks stopped and all inputs tied to VDD or VSS, configured to draw minimum current.
- Applies only during hardware reset for clock configuration options. Strapping current for logic HIGH.
- Applies only during hardware reset for clock configuration options. Strapping current for logic LOW.
- Inputs (RTSn, DTRn, TB) with Pullups tested @ V<sub>in</sub> = 0.0V, V<sub>DD</sub> = 5.5V

## AC Characteristics

| Parameter                                  | Min                         | Max                  | Notes  |
|--|-----------------------------|----------------------|--|
| CLK period                                 | 54 ns                       | 250 ns               | Divide by Two  |
| CLK period                                 | 54 ns                       | 108 ns               | No Divide by   |
| CLK Low Time                               | 25 ns                       |                      |  |
| CLK High Time                              | 25 ns                       |                      |  |
| CLK Rise Time                              |                             | 10 ns                | Divide by Two<br>Measured between 0.3 * VDD<br>and 0.7 * VDD |
| CLK Fall Time                              |                             | 10 ns                | Divide by Two<br>Measured between 0.3 * VDD<br>and 0.7 * VDD |
| CLK Rise Time                              |                             | 15 ns                | No Divide by   |
| CLK Fall Time                              |                             | 15 ns                | No Divide by   |
| Crystal Frequency                          | 1 Mhz                       | 20 Mhz               |  |
| Reset Width                                | 8 * Clock Period            |                      |  |
| RTS/DTR Low Setup<br>to Reset inactive     | 6 * Clock Period            |                      |  |
| RTS/DTR Low Hold<br>after Reset inactive   |                             | Clock Period – 20 ns |  |
| RDn Active Width                           | 2* clock period +<br>65 ns  |                      |  |
| Address/CSn Setup<br>Time to RDn Active    | 7 ns                        |                      |  |
| Address/CSn Hold<br>after RDn Inactive     | 0 ns                        |                      |  |
| RDn or WRn Inactive<br>to Active Delay     | Clock Period +<br>15 ns     |                      |  |
| Data Out Float Delay<br>after RDn Inactive |                             | 40 ns                |  |
| WRn Active Width                           | 2 * Clock Period<br>+ 15 ns |                      |  |
| Address CSn Setup<br>Time to WRn Active    | 7 ns                        |                      |  |
| Address and CSn<br>hold Time after WRn     | 0 ns                        |                      |  |
| Data in Setup Time<br>to WRn Inactive      | 90 ns                       |                      |  |
| Data In Hold Time<br>after WRn Inactive    | 12 ns                       |                      |  |
| SCLK Period                                | 216 ns                      |                      | 16x Clocking Mode  |
| SCLK Period                                | 3500 ns                     |                      | 1x Clocking Mode   |
| RXD Setup Time to<br>SCLK High             | 250 ns                      |                      |  |
| RXD Hold Time after<br>SCLK High           | 250 ns                      |                      |  |
| TXD Valid after SCLK<br>Low                |                             | 170 ns               |  |
| TXD Delay after RXD                        |                             | 170 ns               | Remote Loopback  |

## Packaging Information

### PLCC Package

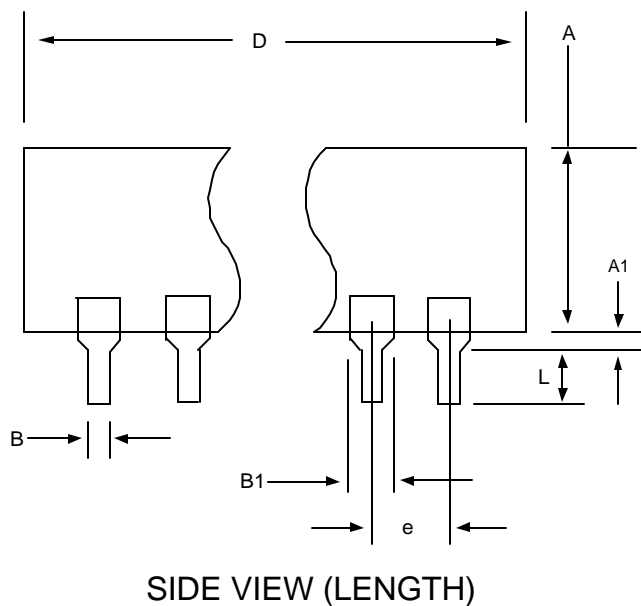
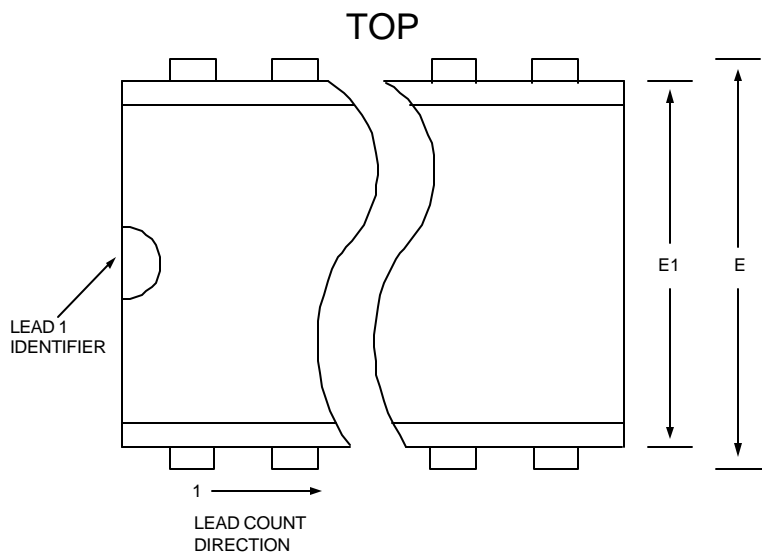


### LEAD COUNT

| Symbol | 28 (in Millimeters) |       |
|--------|---------------------|-------|
|        | MIN                 | MAX   |
| A      | 4.20                | 4.57  |
| A1     | 2.29                | 3.04  |
| D1     | 11.43               | 11.58 |
| D2     | 9.91                | 10.92 |
| D3     | 7.62 BSC            |       |
| E1     | 11.43               | 11.58 |
| E2     | 9.91                | 10.92 |
| E3     | 7.62 BSC            |       |
| e      | 1.27 BSC            |       |
| D      | 12.32               | 12.57 |
| E      | 12.32               | 12.57 |



### PDIP Package



Lead Count

| Symbol | 28 (in Inches) |       |
|--------|----------------|-------|
|        | MIN            | MAX   |
| A      | -              | .200  |
| A1     | .015           | -     |
| B      | .015           | .020  |
| B1     | .050           | .070  |
| C      | .008           | .012  |
| D      | 1.380          | 1.470 |
| E      | .580           | .610  |
| E1     | .520           | .560  |
| e      | .100 TYP       |       |
| eA     | .580           | -     |
| eB     | -              | .686  |
| L      | .100 MIN       |       |
| B2     | -              | -     |
| S      | -              | -     |

## Ordering Information

The IA82510 may be ordered per the tables below.

Production Version -01

| Order Number      | Environment | Package Type                        |
|-------------------|-------------|-------------------------------------|
| IA82510-PDW28I-01 | Industrial  | 28 Lead Plastic DIP, 600 mil wide   |
| IA82510-PLC28I-01 | Industrial  | 28 Lead Plastic Leaded Chip Carrier |

## OEM Part Number Cross-Reference

The following table identifies which OEM Part Number is compatible with the corresponding InnovASIC Part Number

| innovASIC Part Number | Intel Part Number                |
|-----------------------|----------------------------------|
| <b>IA82510-PLC28I</b> | <input type="checkbox"/> N82510  |
|                       | <input type="checkbox"/> TN82510 |
|                       |                                  |
| <b>IA82510-PDW28I</b> | <input type="checkbox"/> P82510  |
|                       | <input type="checkbox"/> TP82510 |
|                       |                                  |

## ERRATA

### PLEASE NOTE:

- When using the -01 version of the IA82510, please refer to the errata section, "Production Version -01, Errata".
- When using the -00 version of the IA82510, please refer to the errata section, "Production Version -00, Errata".

### Production Version -01, Errata

The following errata are known problems with the -01 version of the IA82510. This is inclusive of all package types and environment grades. A workaround to the identified problem has been provided where possible. **ALL ERRATA LISTED IN PRODUCTION VERSION -00 HAVE BEEN FIXED IN THIS VERSION OF THE DEVICE UNLESS OTHERWISE NOTED.**

#### -00 Errata not fixed in this Production Version:

1. Problem: Device does not operate at 8 MHz in divide-by-one mode  
Analysis: System testing revealed this operational deficiency.  
Workaround: Switch to divide-by-two mode using 2X clock input

#### New Errata for Production Version -01:

2. Problem: RX FIFO locks up unexpectedly just after configuration and before starting reception.  
Analysis: An RCM command is executed with data of xB8. This is an "enable RX", "flush RX machine", "flush RX FIFO", and "lock RX FIFO" command done in a single instruction. The "flush RX machine" should unlock the RX FIFO, creating a conflict with the simultaneous "lock RX FIFO" command. The original Intel device apparently ignores or gives the "lock RX FIFO" command lower priority in this case. The IA82510 has this priority reversed. Apparently, the application software in this case expected the "lock RX FIFO" command to fail.  
Workaround: Do not execute a "flush RX FIFO" and "lock RX FIFO" command simultaneously. Break up into separate RCM commands.
3. Problem: Unreliable transmits in AUTO TX mode.  
Analysis: Many systems use the RTS output to activate the line transceiver. When the Transmit Mode field in the TMD register is set to semi-auto or automatic mode, RTS is controlled by the TX state machine. On the first character, RTS asserts at the same time as the start bit on the TXD output, whereas the original Intel device asserts RTS a full bit time before assertion of the start bit on TXD. At full temperature range, the width of the start bit

can be altered to the point of confusing the downstream receiver.

Workaround: Change firmware to Manual TX mode to control RTS vs. start of character.

## **Production Version -00, Errata**

The following errata are known problems with the -00 version of the IA82510. This is inclusive of all package types and environment grades. A workaround to the identified problem has been provided where possible.

1. **Problem:** Scrambled data during boot code shuts down UART, however device works for application code

**Analysis:** The RX FIFO is locked, configuration of all registers is done, then the RX FIFO is unlocked just before entering loopback mode in both boot and application code before normal operations begin. Boot code additionally does a blind block read of all registers before normal operations including two reads from the unwritten RX Data FIFO. RX unlock command is inadvertently incrementing the write pointer. For boot code, the two reads of RX data cause the read/write pointers to be permanently out of sync. For application code, the pointers end up synched to the same location, only because the code waits for four characters before reading. This ends up causing an RX overrun, but to our favor because the pointers are now synched.

**Workaround:** Execute a “Flush RX FIFO” command (via RCM register) after configuration and block read is complete.

2. **Problem:** Device does not operate at 8 MHz in divide-by-one mode

**Analysis:** System testing revealed this operational deficiency.

**Workaround:** Switch to divide-by-two mode using 2X clock input

3. **Problem:** Setting CLCF to x30, which effectively generates the TX clock from the incoming SCLK signal, kills all transmits.

**Analysis:** Configuration of PMD inadvertently set so RI function is selected instead of SCLK function. Original Intel device allows SCLK through anyway, IA82510 suppresses it.

**Workaround:** Set correct configuration for PMD allows TX clock generation

4. **Problem:** Receiving streamed data has many framing errors and corrupt data when connected to some modems.

**Analysis:** Shortened stop bit followed immediately by next start bit does not correctly detect that start bit.

**Workaround:** Configure external modem to transmit two stop bits

5. **Problem:** Transmission of streamed data does not return interrupt.

**Analysis:** Stray read of GIR sets TX FIFO interrupt hold logic, but this logic does not reset when GER[1] is de-asserted..

**Workaround:** Reset logic with write to TX data or avoid stray reads of GIR

6. Problem: Receiving streamed data has many framing errors at fast baud rates (divisor=6) through bad modem lines.  
Analysis: DPLL is not robust for RXD signal with more than 1/16 bit time of variation.  
Workaround: None
7. Problem: Difficulty starting oscillator with crystal.  
Analysis: No internal feedback resistor between X1 and X2.  
Workaround: Install external 1-10Mohm resistor
8. Problem: Intermittent and temperature sensitive crystal oscillator operation when cycling power.  
Analysis: Strapping state elements apparently transparent latches instead of flip flops. If flip flop powers up to wrong state, crystal oscillator is disabled while reset is active. OK after first reset following power-up.  
Workaround: None
9. Problem: Auto-acknowledge of interrupts via writing of LSR does not work.  
Analysis: Writing LSR directly sets/resets bits 4 through 0. Also writing 0 to LSR(0) – RX FIFO – clears the RX FIFO level as seen by FLR. Writing zero to any other LSR bits clears the corresponding LSR/RST flag, but also corrupts the FIFO location the write pointer is set to, then increments both the write and read pointers.  
Workaround: Use other means to service interrupts, such as read of RST or RXD
10. Problem: ICM Status Clear command does not clear LSR/RST overrun error  
Analysis: ICM Status Clear command should clear everything in RST/LSR, MSR, and TMST except RST/LSR(0). Overrun error was missed.  
Workaround: Use other means to service interrupts
11. Problem: In semi-automatic/uLAN mode, the RX FIFO is only opened when an address character matches the ACR1 or ACR0 registers (like full auto mode).  
Analysis: In semi-auto mode, the RX FIFO should open on any address character.  
Workaround: None
12. Problem: Device fails to reset interrupt signal in auto acknowledge mode when character is read from RX FIFO.  
Analysis: RD strobe is outside the CS enable, which is outside of the Intel datasheet, but apparently still works in the Intel device. Such a bus cycle allows the read data out, but fails to generate the necessary internal strobe to change pointers. The same problem is found on write accesses.  
Workaround: Force bus interface to bracket RD strobe inside the CS enable

This datasheet has been downloaded from:

[www.DatasheetCatalog.com](http://www.DatasheetCatalog.com)

Datasheets for electronic components.