# EB1620 Series



RE	REGULATORY COMPLIANCE						
L	ead Free	EU RoHS	<b>China RoHS</b>	REACH			
	$\bigotimes$	2011/65 + 2015/863	<b>e</b>	SVHC			
СС	OMPLIANT	COMPLIANT	COMPLIANT	COMPLIANT			

## **ITEM DESCRIPTION**

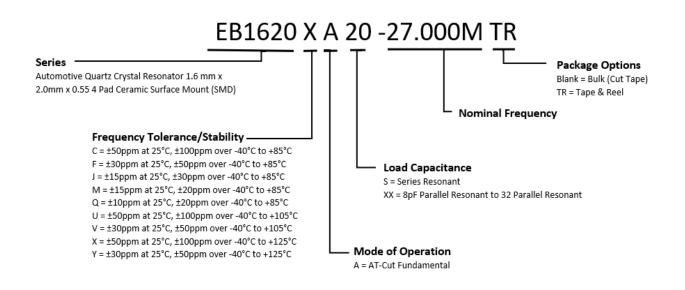
Automotive Grade Quartz Crystal Resonator 1.6mm x 2.0mm x 0.55mm 4 Pad Ceramic Surface Mount (SMD)

ELECTRICAL SPECIFICA	TIONS
Nominal Frequency	16MHz to 54MHz
Frequency Tolerance/Stability	$\pm$ 50ppm at 25°C, $\pm$ 100ppm over -40°C to +85°C $\pm$ 30ppm at 25°C, $\pm$ 50ppm over -40°C to +85°C $\pm$ 15ppm at 25°C, $\pm$ 30ppm over -40°C to +85°C $\pm$ 15ppm at 25°C, $\pm$ 20ppm over -40°C to +85°C $\pm$ 10ppm at 25°C, $\pm$ 20ppm over -40°C to +85°C $\pm$ 50ppm at 25°C, $\pm$ 100ppm over -40°C to +105°C $\pm$ 30ppm at 25°C, $\pm$ 50ppm over -40°C to +105°C $\pm$ 50ppm at 25°C, $\pm$ 100ppm over -40°C to +125°C $\pm$ 30ppm at 25°C, $\pm$ 100ppm over -40°C to +125°C
Aging at 25°C	±3ppm/year Maximum
Load Capacitance	Series Resonant, 8pF Parallel Resonant to 32pF Parallel Resonant
Shunt Capacitance	3pF Maximum
Equivalent Series Resistance	200 Ohms Maximum over Nominal Frequency of 16MHz to 19.999999MHz 120 Ohms Maximum over Nominal Frequency of 20MHz to 24.999999MHz 100 Ohms Maximum over Nominal Frequency of 25MHz to 39.999999MHz 60 Ohms Maximum over Nominal Frequency of 40MHz to 54MHz
Mode of Operation	AT-Cut Fundamental
Drive Level	100µWatts Maximum
Spurious Response	Measured from Fo to Fo +5000ppm -3dB Minimum
Storage Temperature Range	-50°C to +150°C
Insulation Resistance	Measured at 100Vdc 500 Megaohms Minimum

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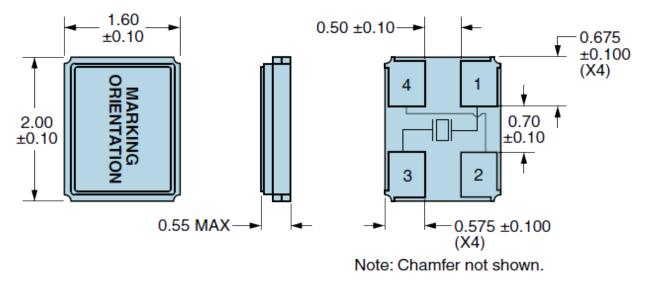


#### PART NUMBERING GUIDE



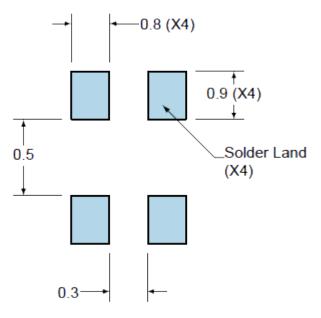


## **MECHANICAL DIMENSIONS**



Seam Sealed Terminal Plating Thickness: Gold (0.3 to 1.0µm) over Nickel (1.27 to 8.89µm).

### SUGGESTED SOLDER PAD LAYOUT



PIN	CONNECTION
1	Crystal
2	Cover/Ground
3	Crystal
4	Cover/Ground

All Tolerances are ±0.1

### **All Dimensions in Millimeters**

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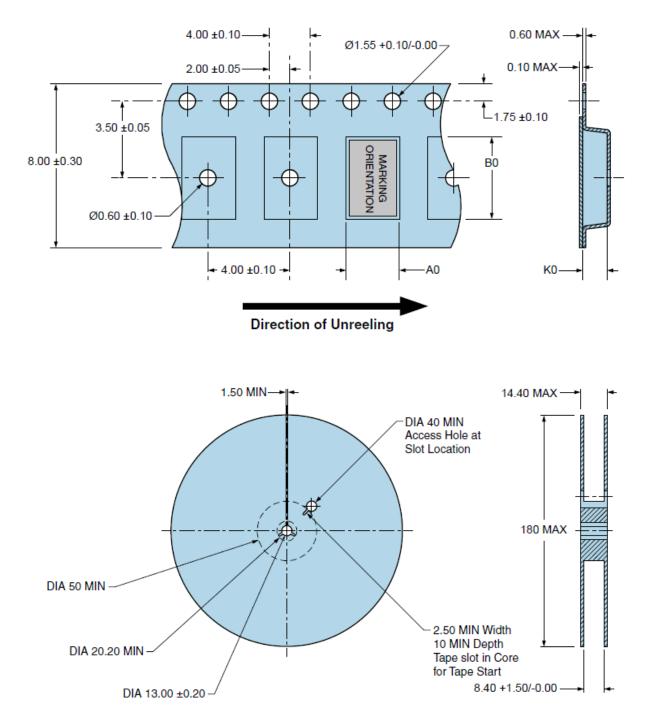


## **TAPE & REEL DIMENSIONS**

Quantity per Reel: 3,000 Units

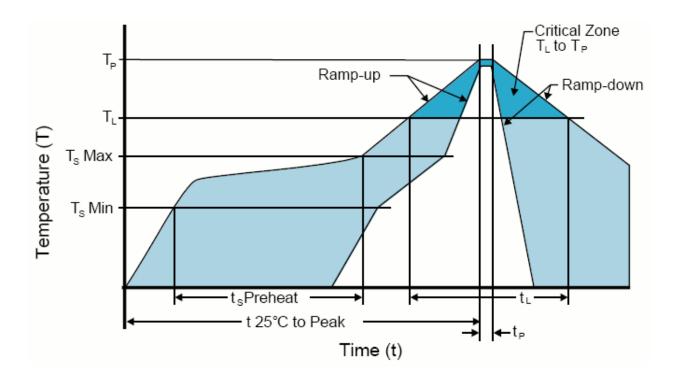
All Dimensions in Millimeters

Compliant to EIA-481





## RECOMMENDED SOLDER REFLOW METHOD



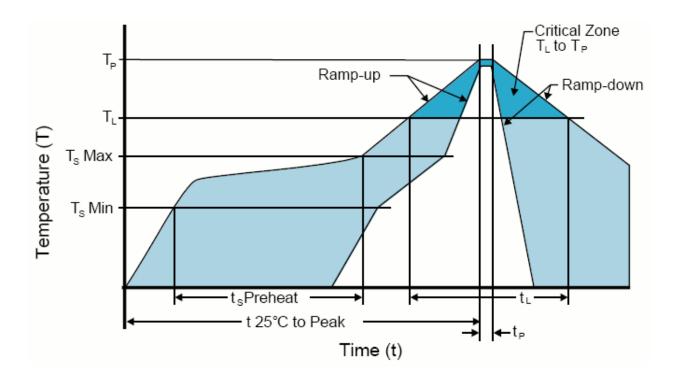
HIGH TEMPERATURE INFRARED/CONVECTION				
$T_s$ MAX to $T_L$ (Ramp-up Rate)	3°C/Second Maximum			
Preheat				
- Temperature Minimum (Ts MIN)	150°C			
- Temperature Typical (Ts TYP)	175°C			
<ul> <li>Temperature Maximum(T<sub>s</sub> MAX)</li> </ul>	200°C 60 - 180 Seconds			
- Time (t <sub>s</sub> )				
Ramp-up Rate (T <sub>L</sub> to T <sub>P</sub> )	3°C/Second Maximum			
Time Maintained Above:				
- Temperature (T∟)	217°C			
- Time (t∟)	60 - 150 Seconds			
Peak Temperature (T <sub>P</sub> )	260°C Maximum for 10 Seconds Maximum			
Target Peak Temperature(T <sub>P</sub> Target)	250°C +0/-5°C			
Time within 5°C of actual peak (t <sub>p</sub> )	20 - 40 Seconds			
Ramp-down Rate	6°C/Second Maximum			
Time 25°C to Peak Temperature (t)	8 Minutes Maximum			
Moisture Sensitivity Level	Level 1			
Additional Notes	Temperatures shown are applied to body of device.			

#### High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)



## RECOMMENDED SOLDER REFLOW METHOD



LOW TEMPERATURE INFRARED/CONVECTION				
$T_s$ MAX to $T_L$ (Ramp-up Rate)	5°C/Second Maximum			
Preheat				
- Temperature Minimum (Ts MIN)	N/A			
- Temperature Typical (T <sub>s</sub> TYP)	150°C			
<ul> <li>Temperature Maximum(T<sub>s</sub> MAX)</li> </ul>	N/A 30 - 60 Seconds			
- Time (t <sub>s</sub> )				
Ramp-up Rate (T <sub>L</sub> to T <sub>P</sub> )	5°C/Second Maximum			
Time Maintained Above:				
- Temperature (T∟)	150°C			
- Time (t <sub>L</sub> )	200 Seconds Maximum			
Peak Temperature (T <sub>P</sub> )	245°C Maximum			
Target Peak Temperature (T <sub>P</sub> Target)	245°C Maximum 2 Times / 230°C Maximum 1 Time			
Time within 5°C of actual peak (t <sub>p</sub> )	10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time			
Ramp-down Rate	5°C/Second Maximum			
Time 25°C to Peak Temperature (t)	N/A			
Moisture Sensitivity Level	Level 1			
Additional Notes	Temperatures shown are applied to body of device.			

#### Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)