



WonderMASK WA Washable Solder Mask

Product# 2206

Product Description

Quick drying water-washable mask. Quickly and easily removed with in-line and batch cleaning systems. Note: do not use in closed-loop wash systems.

Techspray's WonderMASK is the industry-leading temporary solder mask brand because of quality and versatility. Depending on the product, mask can be peeled off manually or washed off in a batch or inline system.

WonderMASK WA has a number of useful applications in PCB assembly:

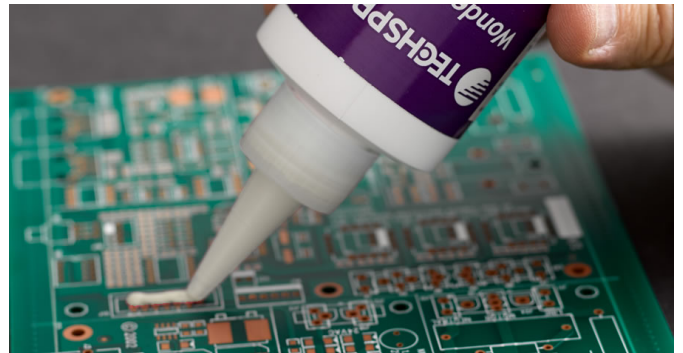
- Thru-hole masking – Prevent soldering open holes in a wave soldering process by covering with WonderMASK. All of the masks listed below are well suited for this application.
- Temporary component adhesive – WonderMASK can be used to tack down components on double-sided PCBs.

All Techspray WonderMASK products have the following advantages:

- Can be cured in pre-heat
- Withstands lead-free soldering temperatures up to 640°F (343°C) in wave soldering process
- RoHS compliant

Features / Benefits

- Water washable
- Viscosity optimized for robotic & pneumatic applications
- Non-corrosive
- Low odor
- Nonflammable



Typical Product Data and Physical Properties

Physical state:	Liquid
Color:	White
Odor:	Alcohol-like
Shelf life:	2 years

Performance & Application Data

Application	Pneumatic, robotic
Viscosity	6,050-6450 cps
Suggested thickness	10-15 mils
Thinner:	DI water
Cure time	1-2 hrs. Ambient, 30 min. @80°C
Removal	Soluble in Water 49 °C or higher

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Packaging and Availability

2206-G 1 Gallon Liquid

Environmental Policy

Techspray® is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

Resources

Techspray® products are supported by global sales, technical and customer services resources.

For additional technical information on this product or other Techspray® products in the United States, call the technical sales department at 800-858-4043, email tsales@techspray.com or visit our web site at: www.techspray.com.

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