V 1.4

Revised 12/22

EZO-02TM

Embedded Oxygen Sensor

Reads Gaseous O²

Range **0 – 42%**

(2x atmospheric O² levels)

Calibration Factory calibrated

Pressure Atmosphere only

Response time 1 reading per second

Resolution 0.01

Accuracy +/- 0.01 (0.2 PPT)

Connector 5 lead data cable

Cable length 1 meter

Data protocol UART & I²C

Default I²C address 108 (0x6c)

Data format ASCII

Operating voltage 3.3V – 5V

Life expectancy ~3.5 years

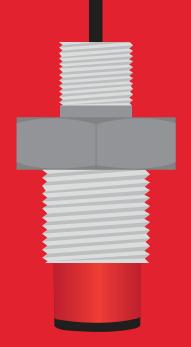


Table of contents

Operating principle	4	Calibration theory	6
Physical properties	4	Custom calibration	6
Pin out	5	Default state	7
Power consumption	5	Available data protocol	8
Absolute max ratings	5		

UART

UART mode	10
Receiving data from device	11
Sending commands to device	12
LED color definition	13
UART quick command page	14
LED control	15
Find	16
Continuous mode	17
Single reading mode	18
Alarm	19
Calibration	20
Temperature compensation	21
Enable/disable parameters	22
Naming device _	23
Device information	24
Response codes	25
Reading device status	26
Sleep mode/low power	27
Change baud rate	28
Protocol lock	29
Factory reset	30
Change to I2C mode	31
Manual switching to I2C	32

²C

I ² C mode	34
Sending commands	35
Requesting data	36
Response codes	37
Processing delay	37
LED color definition	38
I ² C quick command page	39
LED control	40
Find	41
Taking reading	42
Alarm	43
Calibration	44
Temperature compensation	45
Enable/disable parameters	46
Naming device	47
Device information	48
Reading device status	49
Sleep mode/low power	50
Protocol lock	51
I ² C address change	52
Factory reset	53
Change to UART mode	54
Manual switching to UART	55

Datasheet change log 56
Firmware updates 56
Warranty 57

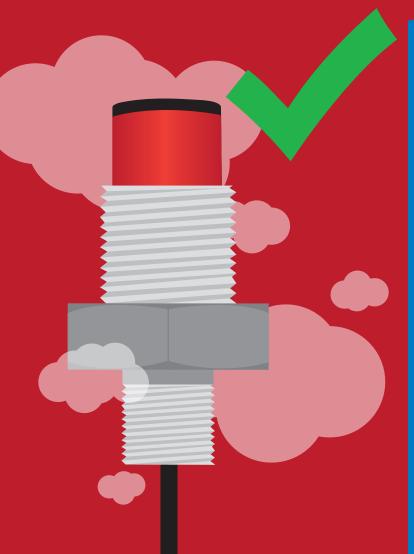


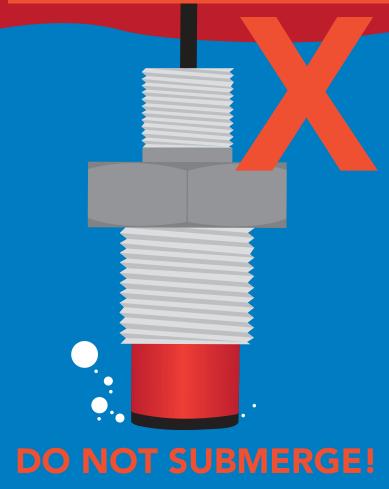
Attention

The EZO-O2[™] is 100% operational out of the box. CALIBRATION IS UNNECESSARY

This sensor detects
GASEOUS O²

This sensor does <u>not</u> read dissolved O²

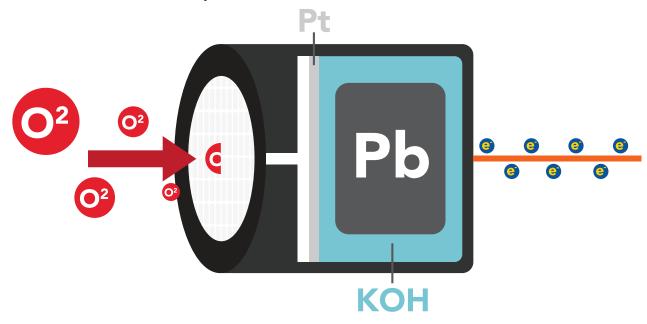




Click here for our line of Dissolved Oxygen sensors.

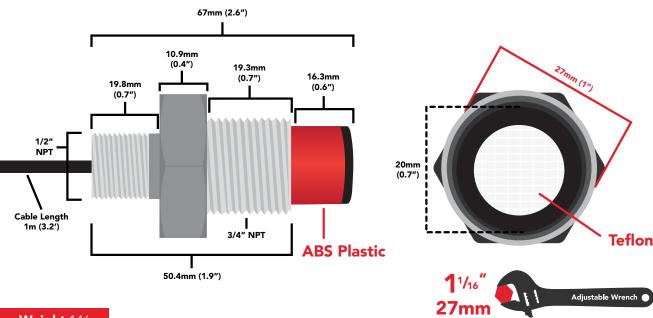
Operating principle

The Atlas Scientific EZO-O2™ Embedded Oxygen Sensor is an electrochemical sensing device that detects the partial pressure of oxygen through reduction. The sensor can be thought of as a small fuel cell. When the oxygen comes in contact with the sensor, the "fuel cell" begins to produce a current. A teflon membrane ensures that the oxygen enters the sensor at a steady rate.



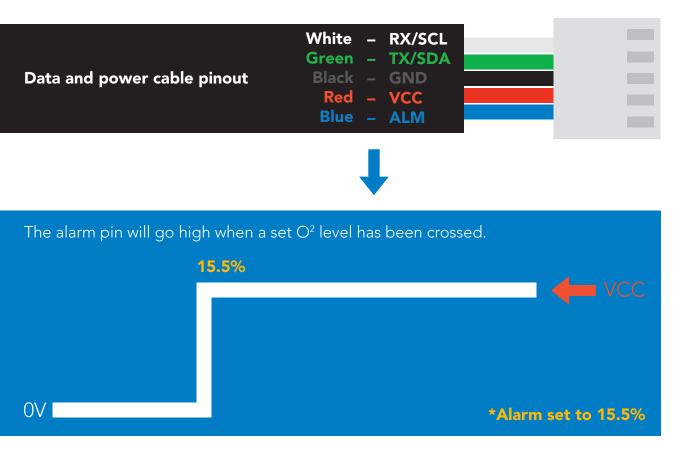
Physical properties

The EZO-O2™ sensor only detects gaseous oxygen levels. This device cannot read dissolved O2 levels. DO NOT SUBMERGE IN LIQUID.



Weight 146g

Pin out



If unused leave **ALM** floating. Do not connect **ALM** to **VCC** or **GND**.

See page 19 to enable O² level alarm in UART mode. See page 43 to enable O² level alarm in I2C mode.

	LED	MAX	SLEEP
5V	ON	14.6 mA	0.5 mA
	OFF	13.9 mA	0.0 11,7 (
3.3V	ON	13.7 mA	0.4 mA
	OFF	13.5 mA	0.11177

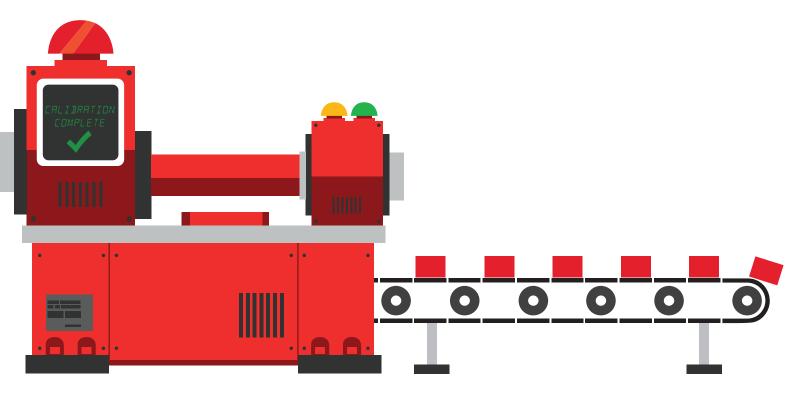
Power consumption Absolute max ratings

Parameter	MIN	TYP	MAX
Storage temperature	-30 °C		75 °C
Operational temperature	-20 °C	25 °C	50 °C
VCC	3.3V	3.3V	5.5V



Calibration theory

The Atlas Scientific EZO-O2™ Embedded Oxygen Sensor comes pre-calibrated. As part of the manufacturing process Atlas Scientific performs a two-point factory calibration.



Low point calibration = $0\% O^2$ High point calibration = 20.95%

The factory calibration data is permanently stored in the sensor and cannot be erased.

Custom calibration

After ~12 months of operation the EZO-O2™ Embedded Oxygen Sensor may need to be re-calibrated. A simple single point recalibration to the atmospheric O² level is all thats needed.



Default state

UART mode

Baud

Readings

Speed

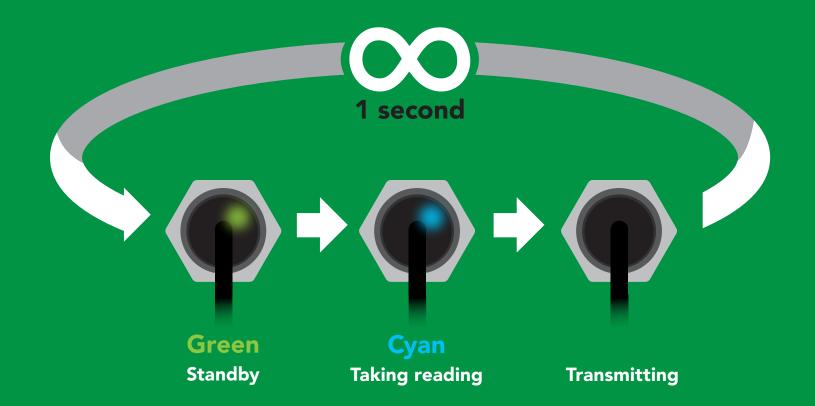
LED

9,600

continuous

1 second

on





Available data protocols

UART

default

I²C

X Unavailable data protocols

SPI

Analog

RS-485

Mod Bus

4-20mA



UART mode

Settings that are retained if power is cut

Baud rate
Calibration
Continuous mode
Device name
Enable/disable response codes
Hardware switch to I²C mode
LED control
Protocol lock
Software switch to I²C mode

Settings that are **NOT** retained if power is cut

Sleep mode

UART mode

8 data bits 1 stop bit

no parity no flow control

Baud 300

1,200

2,400

9,600 default

19,200 38,400

57,600

115,200

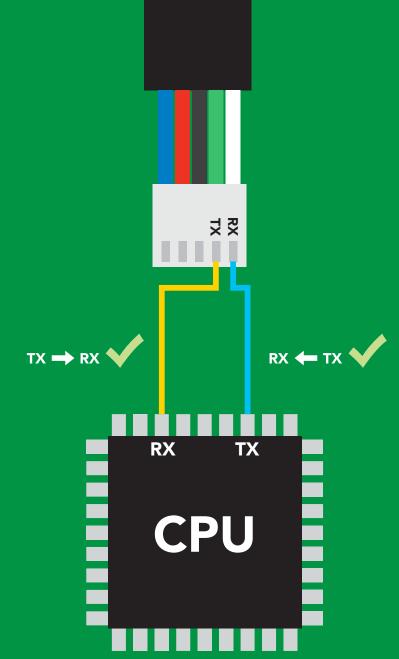
Data in

Data out

Vcc

3.3V - 5V





Data format

Reading

Gaseous O²

Units

percent concentration & PPT (when enabled)

Encoding

string

ASCII

Format

(CSV string when PPT is enabled)

Terminator

carriage return

Data type **Decimal places 2** Smallest string 4 characters Largest string

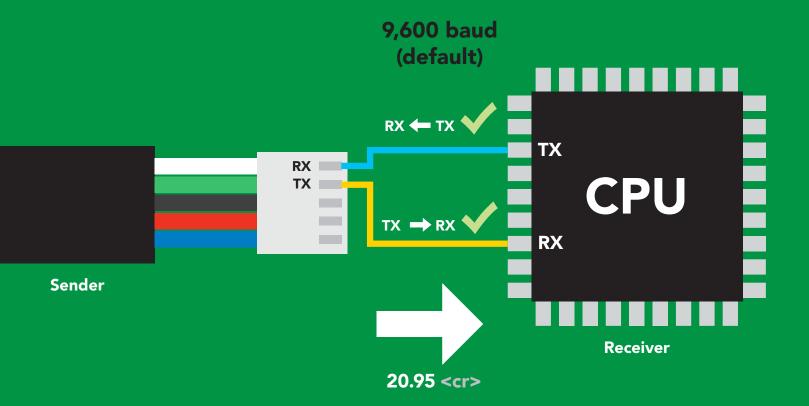
Floating point

16 characters



Receiving data from device



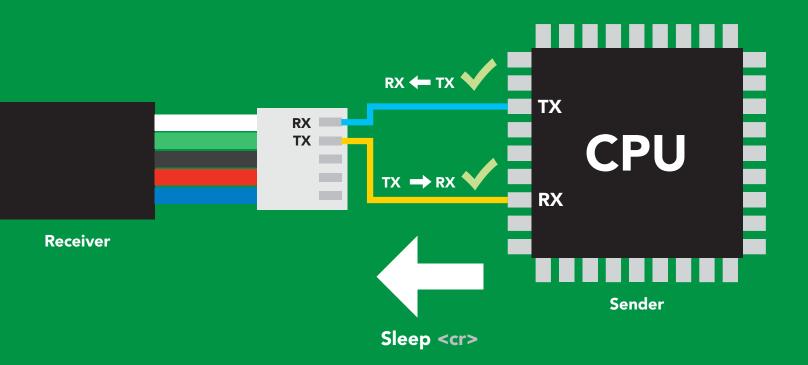


Advanced

ASCII: 2 32 30 2E 39 35 50 48 46 57 53 Dec:

Sending commands to device





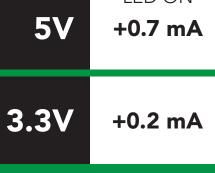
Advanced

ASCII: s 53 6C 65 65 70 83 108 101 101 112 Dec:



LED color definition





UART mode command quick reference

All commands are ASCII strings or single ASCII characters.

Command	Function		Default state
Alarm	enable/disable alarm	pg. 19	n/a
Baud	change baud rate	pg. 28	9,600
С	enable/disable continuous mode	pg. 17	enabled
Cal	performs calibration	pg. 20	n/a
Factory	enable factory reset	pg. 30	n/a
Find	finds device with blinking white LED	pg. 16	n/a
i	device information	pg. 24	n/a
I2C	change to I ² C mode	pg. 31	not set
L	enable/disable LED	pg. 15	enabled
Name	set/show name of device	pg. 23	not set
0	enable/disable internal temperature	pg. 22	disabled
Plock	enable/disable protocol lock	pg. 29	n/a
R	returns a single reading	pg. 18	n/a
Sleep	enter sleep mode/low power	pg. 27	n/a
Status	retrieve Status Information	pg. 26	n/a
Т	Temperature compensation	pg. 21	n/a
*OK	enable/disable response codes	pg. 25	n/a

LED control

Command syntax

L,1 <cr> LED on default

L,0 <cr> LED off

L,? <cr> LED state on/off?

Example

Response

L,1 <cr>

*OK <cr>

L,0 <cr>

*OK <cr>

L,? <cr>

?L,1 <cr> or ?L,0 <cr>>

*OK <cr>





Find

Command syntax

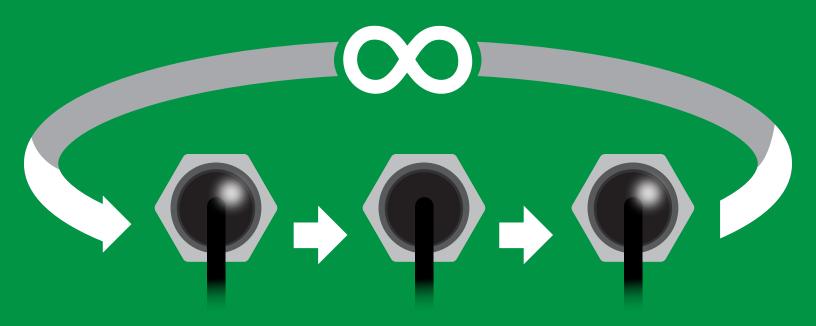
This command will disable continuous mode Send any character or command to terminate find.

Find <cr> LED rapidly blinks white, used to help find device

Example Response

Find <cr>

*OK <cr>



Continuous mode

Command syntax

C,1 <cr> enable continuous readings once per second default

C,n <cr> continuous readings every n seconds (n = 2 to 99 sec)

C,0 <cr> disable continuous readings

C,? <cr> continuous reading mode on/off?

Example	Response
C,1 <cr></cr>	*OK <cr> O2 (1 sec) <cr> O2 (2 sec) <cr> O2 (n sec) <cr></cr></cr></cr></cr>
C,30 <cr></cr>	*OK <cr> O2 (30 sec) <cr> O2 (60 sec) <cr> O2 (90 sec) <cr></cr></cr></cr></cr>
C,0 <cr></cr>	*OK <cr></cr>
C,? <cr></cr>	?C,1 <cr> or ?C,0 <cr> or ?C,30 <cr> *OK <cr></cr></cr></cr></cr>

Single reading mode

Command syntax

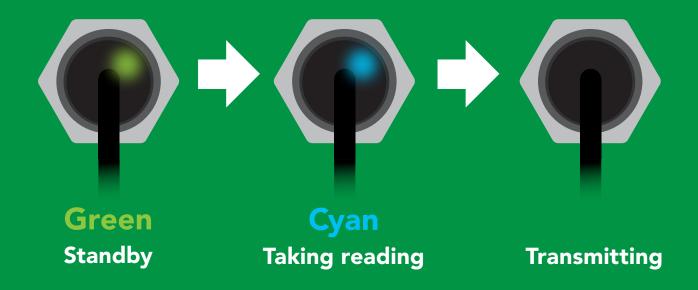
R <cr> takes single reading

Example

Response

R <cr>

20.95 <cr> *OK <cr>







Alarm

Command syntax

The alarm pin will = 1 when O2 levels are > alarm set point. Alarm tolerance sets how far below the set point O2 levels need to drop before the pin will = 0 again.

Alarm, en, [1, 0] enable / disable alarm <cr>

Alarm,n sets alarm <cr>

sets alarm tolerance (0 - 60) Alarm, tol, n <cr>

Alarm,? alarm set? <cr>

Example

Alarm,en,1 <cr>

Alarm, 5.5 <cr>

Alarm, tol, 1 < cr>

Alarm,? <cr>

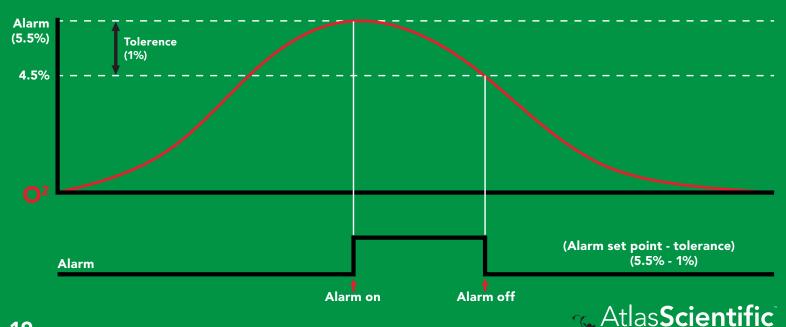
Response

*OK <cr> Enable alarm

*OK <cr>

O2 level must fall one percentage point *OK <cr> below set point for alarm to reset.

?,alarm,5.50,1.00,1 <cr> if all are enabled



Calibration

Command syntax

After ~1 year the sensor may need re-calibration. A single point calibration to atmospheric O2 levels is all thats needed. O point calibration can also be done if accuracy at low O2 levels is needed.

Cal,nn.nn <cr> calibration to O2 levels at your altitude. nn.nn =%02

Cal,0 <cr> calibrate device to 0 oxygen</br>

Cal, clear <cr> delete calibration data

Cal,? <cr> device calibrated?

Example

Response

Cal, 20.95 < cr>

*OK <cr> Calibrated to O2 concentration at sea level

Cal,0 <cr>

*OK <cr>

Cal, clear <cr>

*OK <cr>

Cal,? <cr>

?Cal,0 <cr> or ?Cal,1 <cr> or ?Cal,2 <cr> single point two point *OK <cr>

Altitude (feet)	Altitude (meters)	%
1,000	305	20.1
5,000	1,524	17.3
10,000	3,048	14.3



Temperature compensation

Command syntax

Air temperature affects how the senor works, not the actual O2 concentration in the air.

n = any value; floating point or int T_n

T,? compensated temperature value?

set temperature compensation and take a reading RT,n <cr>

Example	Response
T,19.5 <cr></cr>	*OK <cr></cr>
RT,19.5 <cr></cr>	*OK <cr> 20.95 <cr> Temperature compensated O2 reading</cr></cr>
T,? <cr></cr>	?T,19.5 <cr> *OK <cr></cr></cr>

Enable/disable parameters from output string

Command syntax

O, [parameter],[1,0] <cr> enable or disable output parameter 0,? <cr> enabled parameter?

Example

O,PPT,1 / O,PPT,0 <cr>

O,%,1 / O,%,0 <cr>

O,? <cr>

Response

*OK <cr> enable / disable PPT

*OK <cr> enable / disable percent concentration

?,O,%,PPT <cr> if both are enabled

Parameters

O² in parts per thousand **PPT** O² in percent concentration %

Followed by 1 or 0

enabled disabled * If you disable all possible data types your readings will display "no output".



Naming device

Command syntax

Do not use spaces in the name

Name, n < cr> set name

Name, <cr> clears name

Name,? <cr> show name

8 9 10 11 12 13 14 15 16

Up to 16 ASCII characters

Example

Response

Name, <cr> *OK <cr> name has been cleared

Name,zzt <cr>

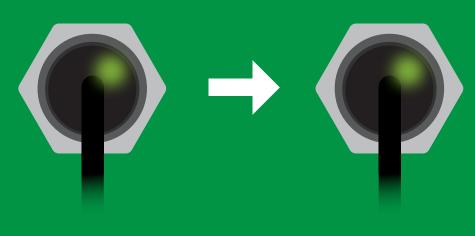
*OK <cr>

Name,? <cr>

?Name,zzt <cr> *OK <cr>

Name,zzt <cr>

Name,? <cr>



*OK <cr>

?Name,zzt <cr> *OK <cr>



Device information

Command syntax

i <cr> device information

Example

Response

i <cr>

?i,O2,1.0 <cr> *OK <cr>

Response breakdown

?i, **O2**, 1.0 Device Firmware

Response codes

Command syntax

*OK,1 <cr> enable response

default

*OK,0 <cr> disable response

*OK,? <cr> response on/off?

Example

Response

R <cr>

20.95 <cr>

*OK <cr>

*OK,0 <cr>

no response, *OK disabled

R <cr>

20.95 <cr> *OK disabled

*OK,? <cr>

?*OK,1 <cr> or ?*OK,0 <cr>

Other response codes

unknown command *ER

*OV over volt (VCC>=5.5V)

*UV under volt (VCC<=3.1V)

*RS reset

*RE boot up complete, ready

entering sleep mode *SL

wake up *WA

These response codes cannot be disabled



Reading device status

Command syntax

Status <cr> voltage at Vcc pin and reason for last restart

Example

Response

Status <cr>

?Status, P, 5.038 < cr>

*OK <cr>

Response breakdown

?Status,

P,

5.038

Reason for restart

Voltage at Vcc

Restart codes

powered off

software reset

brown out

watchdog W

unknown

Sleep mode/low power

Command syntax

Send any character or command to awaken device.

Sleep <cr> enter sleep mode/low power

Example

Response

Sleep <cr>

*OK <cr>

*SL <cr>

Any command

*WA <cr> wakes up device

5V

MAX **SLEEP**

14.6 mA

0.5 mA

3.3V

13.7 mA 0.4 mA









Change baud rate

Command syntax

Baud,n <cr> change baud rate

Example

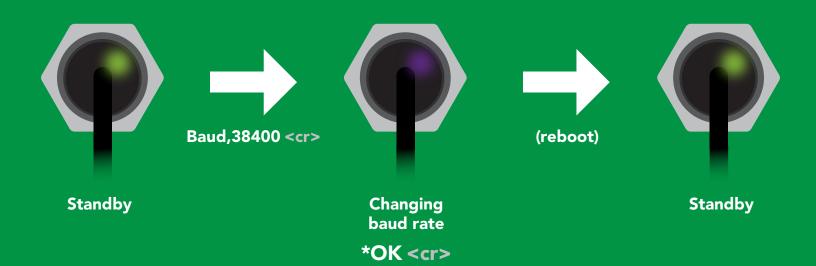
Response

Baud, 38400 < cr>

*OK <cr>

Baud,? <cr>

?Baud,38400 <cr> *OK <cr>



Protocol lock

Command syntax

Locks device to UART mode.

Plock,1 <cr> enable Plock

default Plock,0 <cr> disable Plock

Plock,? <cr> Plock on/off?

Example

Response

Plock,1 <cr>

*OK <cr>

Plock,0 <cr>

*OK <cr>

Plock,? <cr>

?Plock,1 <<r> or ?Plock,0 <<r>>

Plock,1

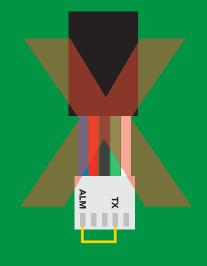








cannot change to I²C *ER <cr>



cannot change to I²C

Factory reset

Command syntax

Clears custom calibration "*OK" enabled

Factory <cr> enable factory reset

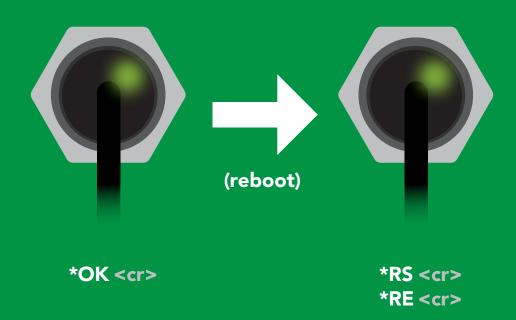
Example

Response

Factory <cr>

*OK <cr>

Factory <cr>



Baud rate will not change



Change to I²C mode

Command syntax

Default I²C address 108 (0x6C)

I2C,n <cr> sets I2C address and reboots into I2C mode

n = any number 1 - 127

Example

Response

12C,100 <cr>

*OK (reboot in I²C mode)

Wrong example

Response

I2C,139 <cr> n ≯ 127

*ER <cr>

I2C,100



(reboot)



Green *OK <cr>

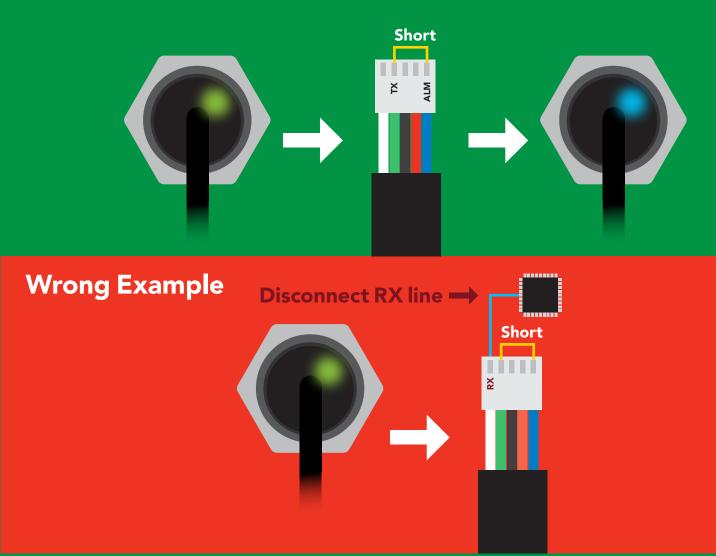
Blue now in I²C mode

Manual switching to I²C

- **Disconnect ground (power off)**
- Disconnect TX and RX
- Connect TX to ALM
- Confirm RX is disconnected
- Connect ground (power on)
- Wait for LED to change from Green to Blue
- Disconnect ground (power off)
- Reconnect all data and power

Manually switching to I²C will set the I²C address to 108 (0x6C)

Example



l²C mode

The I²C protocol is considerably more complex than the UART (RS-232) protocol. Atlas Scientific assumes the embedded systems engineer understands this protocol.

To set your EZO™ device into I²C mode click here

Settings that are retained if power is cut

Calibration
Change I²C address
Hardware switch to UART mode
LED control
Protocol lock
Software switch to UART mode

Settings that are **NOT** retained if power is cut

Sleep mode



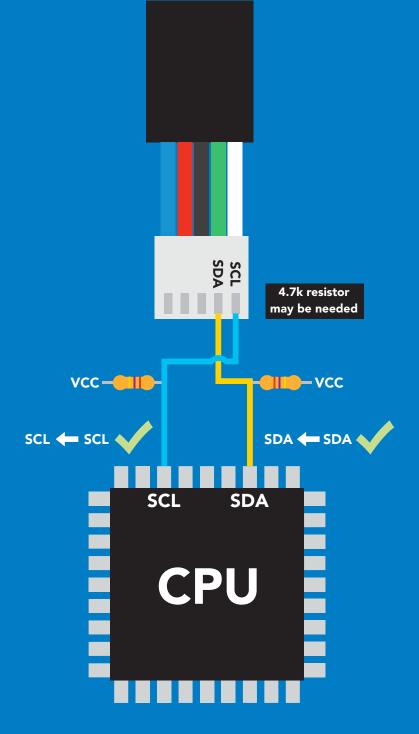
I²C mode

I²C address (0x01 - 0x7F)

108 (0x6C) default

Vcc 3.3V - 5.5V

Clock speed 100 - 400 kHz



Data format

Reading Gaseous O²

Units percent concentration & PPT (when enabled)

Encoding ASCII

string **Format**

(CSV string when PPT is enabled)

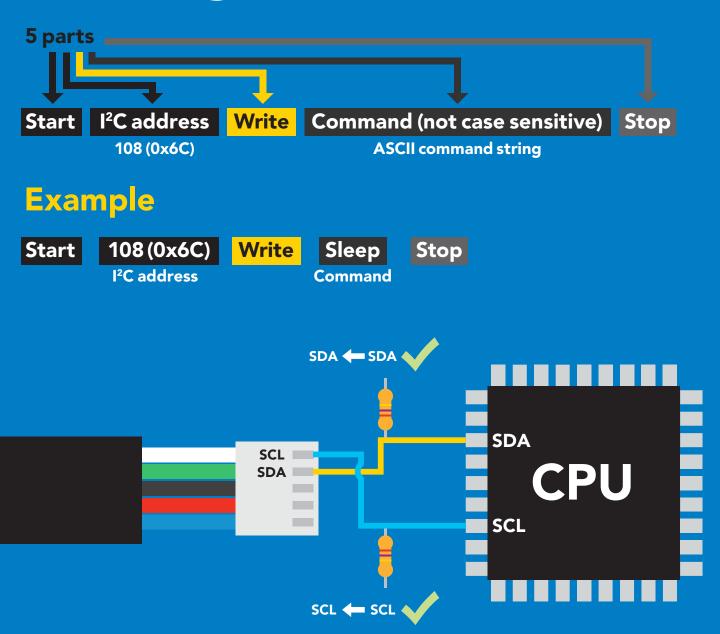
Data type **Decimal places 2 Smallest string 4 characters** Largest string

Floating point

16 characters



Sending commands to device

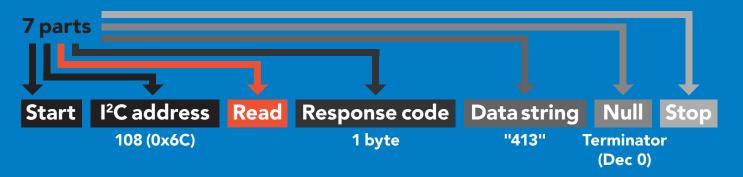


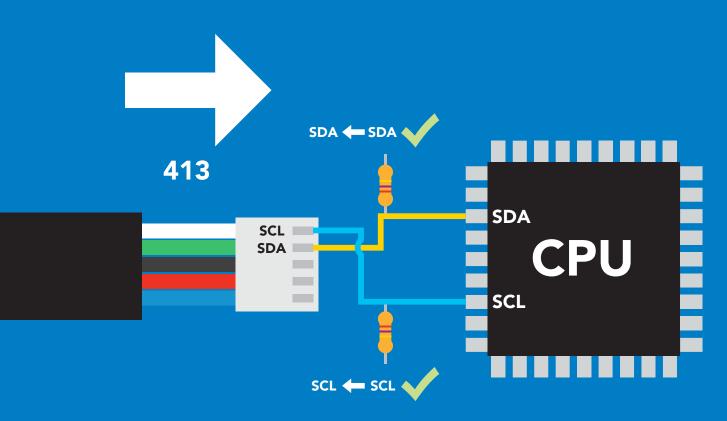
Advanced



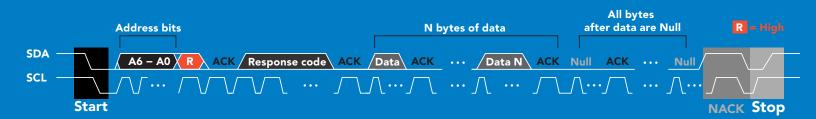


Requesting data from device





Advanced

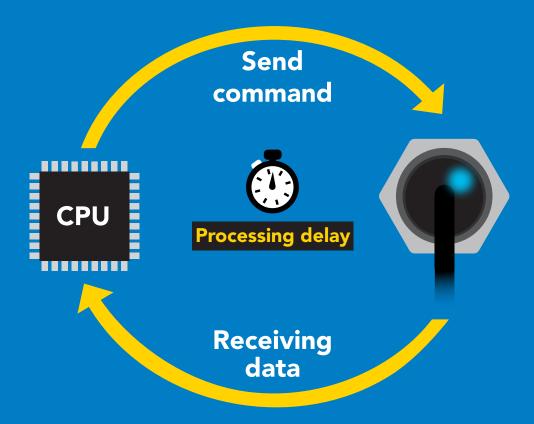




Response codes & processing delay

After a command has been issued, a 1 byte response code can be read in order to confirm that the command was processed successfully.

Reading back the response code is completely optional, and is not required for normal operation.



Example

I2C start:

I2C address;

I2C_write(EZO_command);

I2C_stop;

delay(300);



Processing delay

I2C start: I2C_address; Char[] = I2C read; I2C_stop;

If there is no processing delay or the processing delay is too short, the response code will always be 254.

Response codes

Single byte, not string

255 no data to send

254 still processing, not ready

syntax error

successful request



LED color definition



I²C standby



Green Taking reading



Changing I²C address



Command not understood



White **Find**

LED ON **5V** +0.7 mA +0.2 mA 3.3V

I²C mode command quick reference

All commands are ASCII strings or single ASCII characters.

Command	Function	
Alarm	enable/disable alarm	pg. 43
Baud	switch back to UART mode	pg. 54
Cal	performs calibration	pg. 44
Factory	enable factory reset	pg. 53
Find	finds device with blinking white LED	pg. 41
i	device information	pg. 47
I2C	change I ² C address	pg. 52
L	enable/disable LED	pg. 40
Name	set/show name of device	pg. 47
0	enable/disable internal temp	pg. 46
Plock	enable/disable protocol lock	pg. 51
R	returns a single reading	pg. 42
Sleep	enter sleep mode/low power	pg. 50
Status	retrieve status information	pg. 49
т	enter sleep mode/low power	pg. 45



LED control

Command syntax

300ms processing delay

L,1 LED on

default

L,0 **LED** off

LED state on/off? **L**,?

Example

Response

L,1







L,0





























L,0

Find



Command syntax

LED rapidly blinks white, used to help find device **Find**

Example

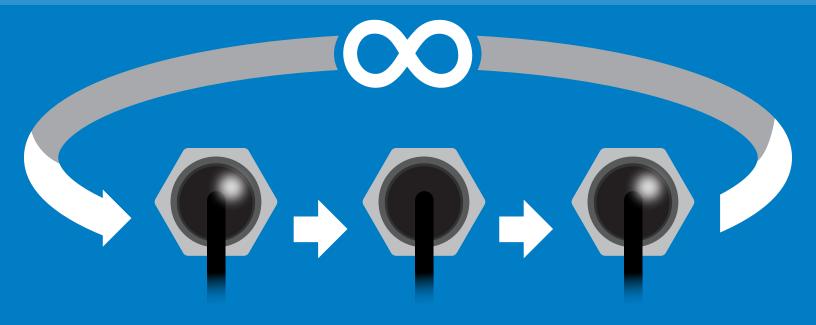
Response

Find









Taking reading

Command syntax

900ms processing delay

return 1 reading

Example

Response

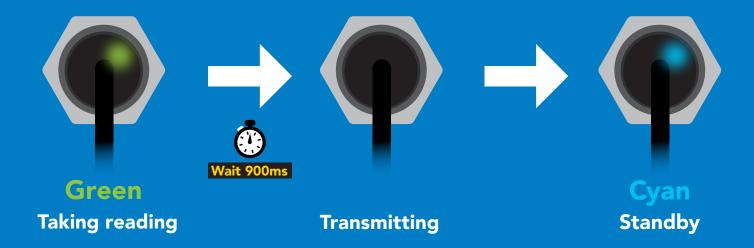
R











Alarm

Command syntax

The alarm pin will = 1 when O2 levels are > alarm set point. Alarm tolerance sets how far below the set point O2 levels need to drop before the pin will = 0 again.

enable / disable alarm **Alarm, en, [1, 0]**

Alarm,n sets alarm

sets alarm tolerance (0 - 60) Alarm, tol, n

Alarm,? alarm set?

Example

Alarm, en, 1

Response







Enable alarm

?,alarm,5.50,1.00,1

Alarm, 5.5







Alarm, tol, 1



Dec



O2 level must fall one percentage point below set point for alarm to reset.

Alarm,?





ASCII Dec



Atlas**Scie**n

if all are enabled

Alarm (5.5%) **Tolerence** (1%) 4.5% (Alarm set point - tolerance) (5.5% - 1%) Alarm Alarm off Alarm on

Calibration

1300ms processing delay

Command syntax

After ~1 year the sensor may need re-calibration. A single point calibration to atmospheric O2 levels is all thats needed. 0 point calibration can also be done if accuracy at low O2 levels is needed.

Cal,nn.nn calibration to O2 levels at your altitude. nn.nn =%o2

Cal,0 calibrate device to 0 dissolved oxygen

Cal, clear delete calibration data

Cal,? device calibrated?

Example

Response

Cal, 20.95







Calibrated to O2 concentration at sea level

Cal,0







Cal, clear







Cal,?

















or

1 Dec

?Cal,2

0

Altitude (feet)	Altitude	%
1,000	305	20.1
5,000	1,524	17.3
10,000	3,048	14.3



Temperature compensation

Command syntax

Air temperature affects how the senor works, not the actual O2 concentration in the air.

n = any value; floating point or int 300ms (processing delay T_n

T,? compensated temperature value?

set temperature compensation and take a reading RT,n

Example	Response
T,19.5	Wait 300ms Dec Null
RT,19.5	1 20.95 O Temperature compensated O2 reading
Т,?	1 ?T,19.5 0 Wait 300ms Dec ASCII Null

Enable/disable parameters from output string

Command syntax

300ms processing delay

O, [parameter],[1,0] 0,?

enable or disable output parameter enabled parameter?

Example

O,PPT,1 / O,PPT,0

O,%,1 / O,%,0

0.?

Response





enable / disable PPT





Dec

enable / disable percent concentration



Dec

?,O,%,PPT **ASCII**

if both are enabled

Parameters

O² in parts per thousand O² in percent concentration %

Followed by 1 or 0

enabled disabled * If you disable all possible data types your readings will display "no output".



Naming device

300ms processing delay

Command syntax

Do not use spaces in the name

Name,n

set name

Name,? show name

Name,

clears name

9 10 11 12 13 14 15 16

Up to 16 ASCII characters

Example

Response

Name,









name has been cleared

Name,zzt









Name,?

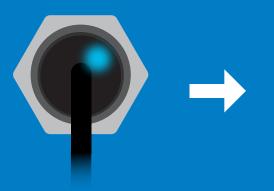




?Name,zzt **ASCII**



Name,zzt Name,?





?Name,zzt

Device information

Command syntax

300ms processing delay

device information



Response

i









Response breakdown

?i,

O2, Device

1.00 **Firmware**

Reading device status

Command syntax



voltage at Vcc pin and reason for last restart

Example

Response

Status





?Status,P,5.038



ASCII

Response breakdown

?Status, Reason for restart

5.038 Voltage at Vcc

Restart codes

- powered off
- software reset
- brown out
- watchdog W
- U unknown

Sleep mode/low power

Command syntax

enter sleep mode/low power Sleep

Send any character or command to awaken device.

Example

Response

Sleep

no response

Do not read status byte after issuing sleep command.

Any command

wakes up device

5V

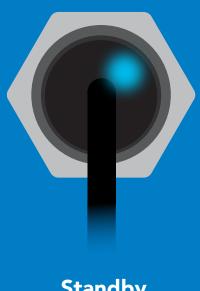
SLEEP **STANDBY**

14.6 mA

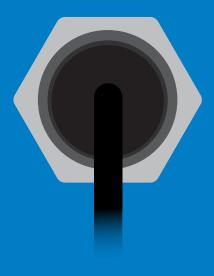
0.5 mA

3.3V

13.7 mA 0.4 mA







Standby

Sleep

Protocol lock

Command syntax

300ms processing delay

Plock,1 enable Plock

Plock,0 disable Plock default

Plock on/off? Plock,?

Locks device to I²C mode.

Example

Response

Plock,1







Plock,0







Plock,?





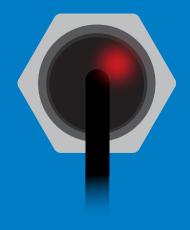




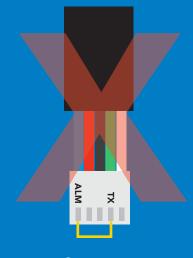
Plock,1



Baud, 9600



cannot change to UART



cannot change to UART

I²C address change

Command syntax



I2C,n sets I2C address and reboots into I2C mode

Example

Response

I2C,101

device reboot (no response given)

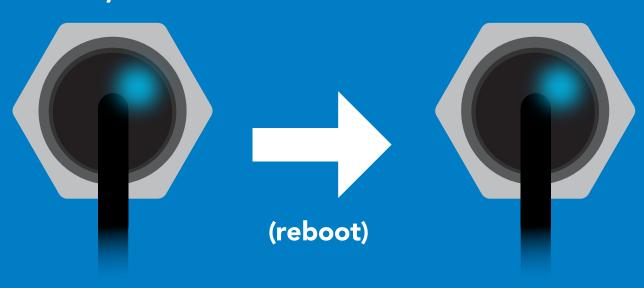
Warning!

Changing the I²C address will prevent communication between the circuit and the CPU until the CPU is updated with the new I²C address.

Default I²C address is 108 (0x6C).

n = any number 1 - 127

12C,101



Factory reset

Command syntax

Factory reset will not take the device out of I²C mode.

Factory enable factory reset

I²C address will not change

Example

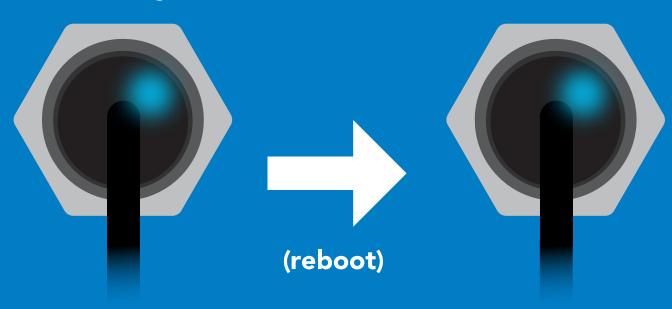
Response

Factory

device reboot (no response given)

Clears custom calibration Response codes enabled

Factory



Change to UART mode

Command syntax

Baud, n switch from I²C to UART

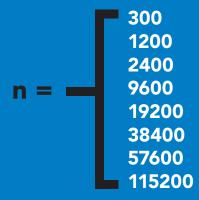
Example

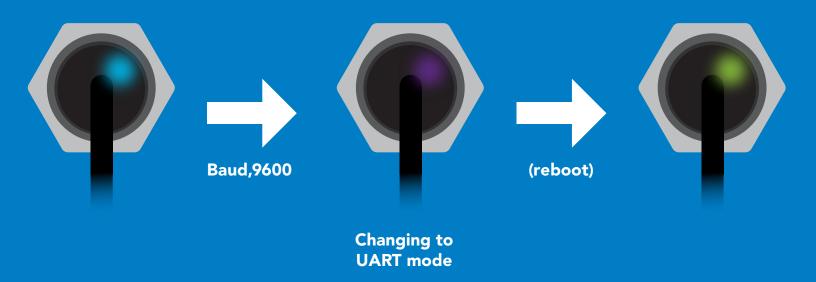
Response

Baud, 9600

reboot in UART mode

(no response given)

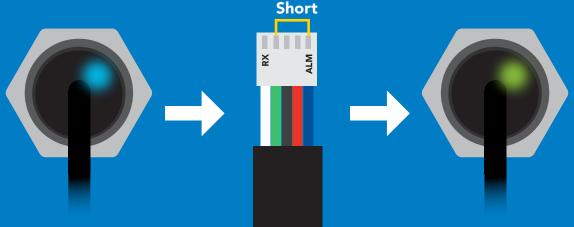


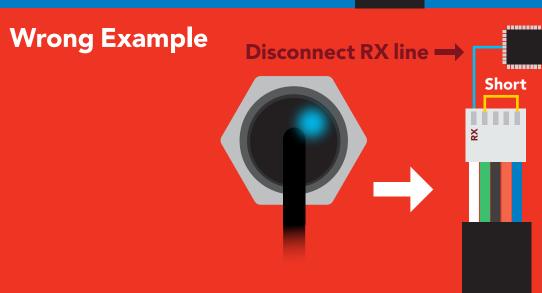


Manual switching to UART

- **Disconnect ground (power off)**
- Disconnect TX and RX
- Connect TX to ALM
- Confirm RX is disconnected
- Connect ground (power on)
- Wait for LED to change from Blue to Green
- Disconnect ground (power off)
- Reconnect all data and power

Example







Datasheet change log

Datasheet V 1.4

Revised info on the cover page

Datasheet V 1.3

Revised naming device info on pages 23 & 47.

Datasheet V 1.2

Revised info for "Pin out" on page 5.

Datasheet V 1.1

Revised info for the Alarm command on pages 19 & 43.

Datasheet V 1.0

New datasheet

Firmware updates

V1.0 - Initial release (June 3, 2020)

V1.01 – Initial release (June 18, 2020)

• Fixed bug with the alarm command not working in certain circumstances.



Warranty

Atlas Scientific™ Warranties the EZO-O2™ Embedded Oxygen Sensor to be free of defect during the debugging phase of device implementation, or 30 days after receiving the EZO-O2™ Embedded Oxygen Sensor (which ever comes first).

The debugging phase

The debugging phase as defined by Atlas Scientific™ is the time period when the EZO-O2™ Embedded Oxygen Sensor is connected into a bread board, or shield. If the EZO-O2™ Embedded Oxygen Sensor is being debugged in a bread board, the bread board must be devoid of other components. If the EZO-O2™ Embedded Oxygen Sensor is being connected to a microcontroller, the microcontroller must be running code that has been designed to drive the EZO-O2™ Embedded Oxygen Sensor exclusively and output the EZO-O2™ Embedded Oxygen Sensor data as a serial string.

It is important for the embedded systems engineer to keep in mind that the following activities will void the EZO-O2™ Embedded Oxygen Sensor warranty:

- Soldering any part to the EZO-O2™ Embedded Oxygen Sensor.
- Running any code, that does not exclusively drive the EZO-O2™ Embedded Oxygen Sensor and output its data in a serial string.
- Embedding the EEZO-O2™ Embedded Oxygen Sensor into a custom made device.
- Removing any potting compound.



Reasoning behind this warranty

Because Atlas Scientific[™] does not sell consumer electronics; once the device has been embedded into a custom made system, Atlas Scientific[™] cannot possibly warranty the EZO-O2[™] Embedded Oxygen Sensor, against the thousands of possible variables that may cause the EZO-O2™ Embedded Oxygen Sensor to no longer function properly.

Please keep this in mind:

- 1. All Atlas Scientific™ devices have been designed to be embedded into a custom made system by you, the embedded systems engineer.
- 2. All Atlas Scientific™ devices have been designed to run indefinitely without failure in the field.
- 3. All Atlas Scientific™ devices can be soldered into place, however you do so at your own risk.

Atlas Scientific[™] is simply stating that once the device is being used in your application, Atlas Scientific[™] can no longer take responsibility for the EZO-O2[™] Embedded Oxygen Sensor continued operation. This is because that would be equivalent to Atlas Scientific™ taking responsibility over the correct operation of your entire device.