

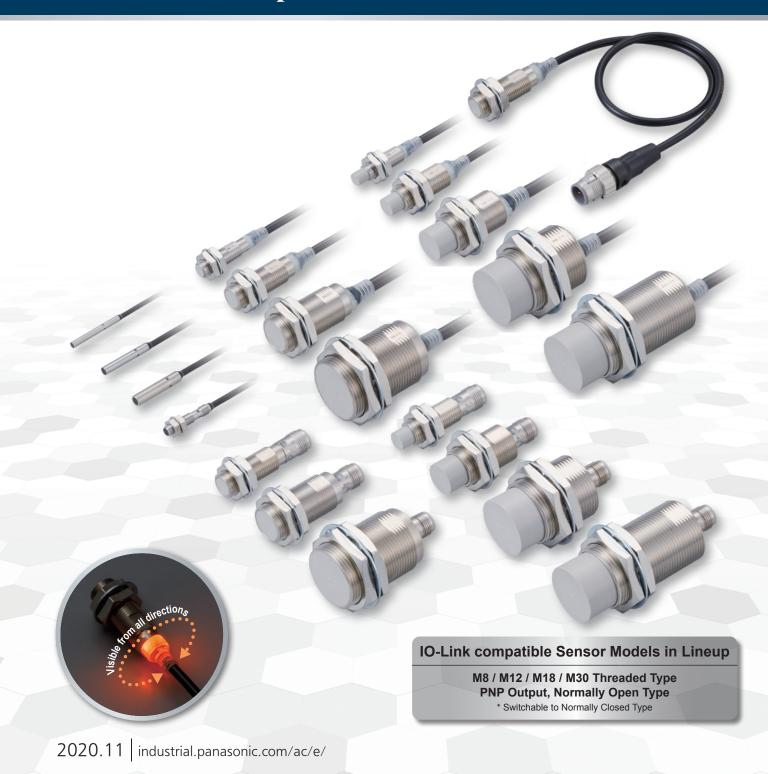
NEW

Amplifier Built-in / DC 3-wire Type Cylindrical Inductive Proximity Sensor





Standard Type Cylindrical Inductive Proximity Sensors with Improved Basic Performance



Standard type cylindrical inductive proximity sensors with improved basic performance GX-300 series

Improved basic performance

Response frequency of 5 kHz* allows the use of high-speed application

The GX-303S boasts a response frequency of 5 kHz and realizes high speed response. The response frequency of other sensor models has been also improved by up to 4 times as compared to our conventional models.

Since the GX-300 series responds quickly to sensor ON/OFF judgement, it works well with a high-speed application and contributes to the reduction of equipment cycle time.

Typical examples (Shielded type)



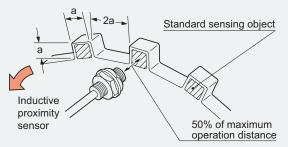
Туре	Response frequency of our conventional model	Significant improvement over	Response frequency of GX-300 standard sensing range type
ø3 mm ø0.118 in	—	conventional models!	5 kHz (gx-303S)
ø4 mm ø0.157 in * Conventional model: ø3.8 / ø4.4 mm ø0.150 / ø0.173 in	1 kHz	4 times	4 kHz (GX-304S)
ø5.4 mm ø0.213 in	1.5 kHz	2.7 times	4 kHz (GX-305S)
M5 threaded	1 kHz	4 times	4 kHz (GX-305M)
M8 threaded	1 kHz	2 times	2 kHz (GX-308M)
M12 threaded	450 Hz	3.3 times	1,500 Hz (GX-312M)
M18 threaded	300 Hz	2 times	600 Hz (GX-318M)

What is response frequency?

A rotating plate having the standard sensing object pasted at constant intervals is placed in front of the proximity sensor. The plate is rotated while observing the sensing output. The maximum number of times per second at which sensing can be done, for which the corresponding sensing output can be obtained, is the maximum response frequency.

In other words, the larger the numeric value of the response frequency is, the faster the response is.

Example) Conversion of response frequency to response speed 1 kHz \rightarrow 1-ms cycle 5 kHz \rightarrow 0.2-ms cycle



a: Side length of standard sensing object



The distance to the dog becomes longer

may fail to detect the sensing object.

due to equipment vibration and the sensor

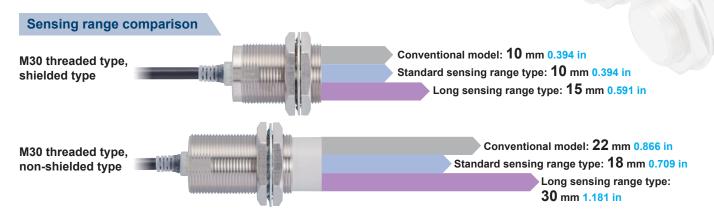
Conventional model

Enhanced a degree of the detection margin

Sensing over long distance

The M8 / M12 / M18 / M30 threaded type sensors are available in standard sensing range type or long sensing range type ("K" at the end of model No.).

The long sensing range means reliable detection with plenty of performance margin to spare.



Minimum risk of collision or sensing error even if the distance to the sensing object changes due to equipment vibration

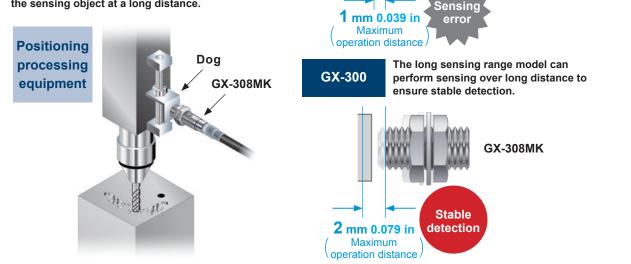
Conventional

model

If the distance to the sensing object changes due to equipment vibration or time-related degradation, the sensor may generate sensing errors including sensing failure in some cases.

If the sensor is set up very close to the sensing object for the purpose of preventing detecting failures, the sensor may contact the sensing object and cause damage.

The long sensing range models facilitate the sensor setup for reliable sensing since they detect the sensing object at a long distance.



Reduced variation in maximum operation distance

With the GX-300 series, variation in maximum operation distance is kept within $\pm 10\%$ * $\pm 15\%$ in the case of the previous GX series.

Variation in the maximum operation distance of the ø3 / ø4 / ø5.4 mm ø0.118 / ø0.157 / ø0.213 in, M5 / M8 threaded type models has been also reduced as compared to the conventional models.

Improved usability

Indicator visible 360 degrees

The indicator is conveniently visible from any direction, thus facilitating installation check and operation confirmation.

Conventional model

If the operation indicator position is adjusted to make the indicator visible, the sensor distance changes.

GX-300

In the small-diameter type sensors, the indicator light is visible at 4 locations. In the M8 and larger threaded type sensors, the high-brightness indicator and the resin containing dispersing agent allow the confirmation of the indicator from any angle to facilitate the cumbersome adjustment of installation position.





during I/O-Link communication

M8 / M12 / M18 / M30 threaded typ * The operation indicator flashes in green

Further reduction of the size of small-diameter type sensors for easier embedment

GX-N series

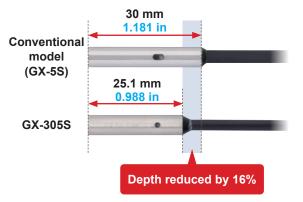
The small-diameter type sensors are 25.1 mm 0.988 in in depth while the conventional models measured 30 mm 1.181 in. (GX-303S measures 27.1 mm 1.067 in in depth.)

The reduced unit size enables the installation of the sensor in a smaller space.

Indicator

GX series

visible only at 1 location



Comparison of depth dimensions of small-diameter type sensors

Туре	Our conventional model	GX-300	
ø3.0 mm ø0.118 in	-	27.1 mm 1.067 in	
ø3.8 mm ø0.150 in	30 mm 1.181 in	-	
ø4.0 mm ø0.157 in	-	25.1 mm 0.988 in	
ø4.4 mm ø0.173 in	30 mm 1.181 in	-	
ø5.4 mm ø0.213 in	30 mm 1.181 in	25.1 mm 0.988 in	
M5 thread	30 mm 1.181 in Threaded section: 18 mm 0.709 in	25.1 mm 0.988 in Threaded section: 15.1 mm 0.594 in	

Extensive model lineup

The GX-300 series includes 310 different sensor models.

We offer various types of sensor models such as the cable type (cable length: 2 m 6.562 ft or 5 m 16.404 ft), connector type and pigtailed type. Furthermore, we can supply bending-resistant cable type models (cable length: 2 m 6.562 ft or 5 m 16.404 ft), which are suitable for installation on moving parts. (For the detail of our model lineup, see page 6 and following pages.)



GX-300 SERIES

Suitable for IoT applications

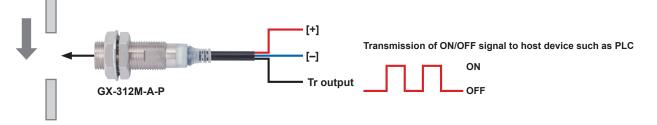
IO-Link compatibility

Evolution from ON/OFF judgment sensors to sensors capable of transmitting the detection level and sensor status information * Only the M8 / M12 / M18 / M30 threaded type, PNP output, normally open type models are compatible with IO-Link.

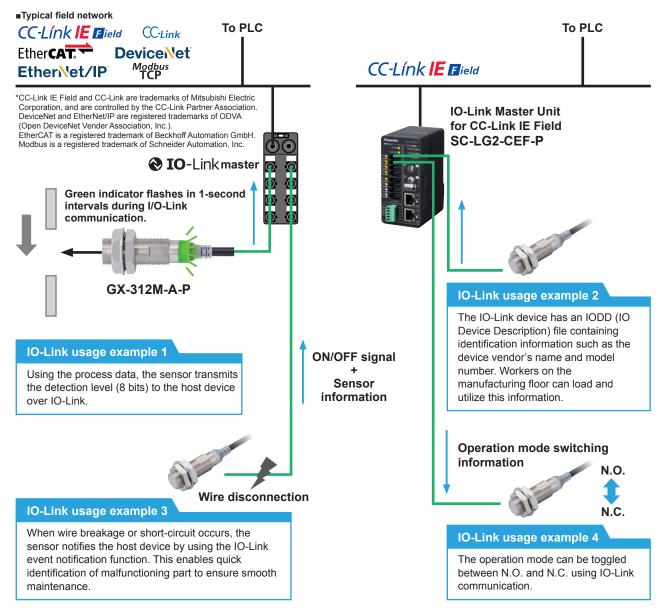
IO-Link is an open communication technology according to IEC 61131-9 for the 1:1 bidirectional communication between the IO-Link device (sensor or actuator) and the IO-Link master.

What is "IO-Link"?

IO-Link compatible sensors can also be used as ordinary sensors (PNP output type).



When IO-Link compatible sensors are connected to the IO-Link master, they can transmit not only ON/OFF signal but also sensor level information and operation mode switching information in both ways. So, the sensors can be utilized for the visualization of manufacturing operations or for the incorporation of IoT technology.



ORDER GUIDE

Model No.

GX-3 08 M L K - A - N -C5

Size		Connecting method
03: ø3.0 mm ø0	0.118 in 04 : ø4.0 mm ø0.157 in	None: Standard 2 m 6.562 ft cable
05 : ø5.4 mm ø0	0.213 in / M5	-C5: Standard 5 m 16.404 ft cable
08 : M8	12 : M12	-R: Bending-resistant 2 m 6.562 ft cable
18 : M18	30 : M30	-R5: Bending-resistant 5 m 16.404 ft cable
		-J: Pigtailed type
Shape		-Z: Connector type
S: Non-threaded	d type M : Threaded type	
		Output
Shielded / Non-	shielded	N: NPN output
None: Shielded	L: Non-shielded type	P: PNP output
Sensing range		Operating mode
None: Standard	sensing range K : Long sensing range	A: Normally open
		B: Normally closed

DC 3-wire type (Small-diameter, shielded type)

Ту	pe	Appearance (mm in) Sensing range (Note)		Model No.	Output	Output operation
				GX-303S-A-N	NPN open-collector	Normally open
		ø3 ø0.118	0.8 mm 0.031 in Max. operation distance	GX-303S-B-N	transistor	Normally closed
		27.1	(0 to 0.56 mm) ← Stable sensing range	GX-303S-A-P	PNP open-collector	Normally open
				GX-303S-B-P	transistor	Normally closed
	be			GX-304S-A-N	NPN open-collector	Normally open
e	edd to add to ad	ø4 ø0.157	1.2 mm 0.047 in	GX-304S-B-N	transistor	Normally closed
ded typ		(0 to 0.84 mm 0 to 0.033 in)	GX-304S-A-P	PNP open-collector	Normally open	
; shield				GX-304S-B-P	transistor	Normally closed
ameter				GX-305S-A-N	NPN open-collector	Normally open
nall-di		ø5.4 ø0.213	1 mm 0.039 in	GX-305S-B-N	transistor	Normally closed
Ŋ		25.1	(0 to 0.7 mm 0 to 0.028 in)	GX-305S-A-P	PNP open-collector	Normally open
				GX-305S-B-P	transistor	Normally closed
	0			GX-305M-A-N	NPN open-collector	Normally open
	Threaded type	M5	1.2 mm 0.047 in	GX-305M-B-N	transistor	Normally closed
		25.1	(0 to 0.84 mm 0 to 0.033 in)	GX-305M-A-P	PNP open-collector	Normally open
				GX-305M-B-P	transistor	Normally closed

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

ORDER GUIDE

DC 3-wire type (Shielded type)

Тур	е	Appearance (mm in)	Sensing range (Note 1)	Model No. (Note 2)	Output	Output operation	
		M8 ALL	1.5 mm 0.059 in A Max. operation distance	GX-308M-A-N GX-308M-B-N	NPN open-collector transistor	Normally open Normally closed	
		37.8	(0 to 1.2 mm 0 to 0.047 in) ← Stable sensing range	GX-308M-A-P	PNP open-collector	Normally open	
			\0 to 0.047 in /	GX-308M-B-P	transistor	Normally closed	
				GX-312M-A-N	NPN open-collector	Normally open	
	0	A DA	2 mm 0.079 in	GX-312M-B-N	transistor	Normally closed	
	ge type	M12 47.1 1.854	(0 to 1.6 mm 0 to 0.063 in)	GX-312M-A-P	PNP open-collector	Normally open	
	Standard sensing range type			GX-312M-B-P	transistor	Normally closed	
	sensi			GX-318M-A-N	NPN open-collector	Normally open	
	andarc	A THE A	5 mm 0.197 in	GX-318M-B-N	transistor	Normally closed	
	St	M18 55.3 2.177	(0 to 4 mm 0 to 0.157 in)	GX-318M-A-P	PNP open-collector	Normally open	
				GX-318M-B-P	transistor	Normally closed	
				GX-330M-A-N	NPN open-collector	Normally open	
		M30 60.3 2.374	10 mm 0.394 in	GX-330M-B-N	transistor	Normally closed	
			60.3 2.374 (0 to 8 mm 0 to 0.315 in)	GX-330M-A-P	PNP open-collector	Normally open	
Shielded type Threaded type				GX-330M-B-P	transistor	Normally closed	
Shielde		M8 37.8 1.488			GX-308MK-A-N	NPN open-collector	Normally open
			2 mm 0.079 in	GX-308MK-B-N	transistor	Normally closed	
			(0 to 1.6 mm 0 to 0.063 in)	GX-308MK-A-P	PNP open-collector	Normally open	
				GX-308MK-B-P	transistor	Normally closed	
				GX-312MK-A-N	NPN open-collector	Normally open	
			4 mm 0.157 in	GX-312MK-B-N	transistor	Normally closed	
	e type	M12 47.1 1.854	(0 to 3.2 mm 0 to 0.126 in)	GX-312MK-A-P	PNP open-collector	Normally open	
	g range			GX-312MK-B-P	transistor	Normally closed	
	sensing range type	~		GX-318MK-A-N	NPN open-collector	Normally open	
	Long s		8 mm 0.315 in	GX-318MK-B-N	transistor	Normally closed	
		M18 55.3 2.177	(0 to 6.4 mm 0 to 0.252 in)	GX-318MK-A-P	PNP open-collector	Normally open	
		• \ \		GX-318MK-B-P	transistor	Normally closed	
		-		GX-330MK-A-N	NPN open-collector	Normally open	
			15 mm 0.591 in	GX-330MK-B-N	transistor	Normally closed	
		M30 60.3 2.374	(0 to 12 mm 0 to 0.472 in)	GX-330MK-A-P	PNP open-collector	Normally open	
				GX-330MK-B-P	transistor	Normally closed	

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
2) The PNP output, normally open type models [GX-3□M(K)-A-P(-□)] are compatible with IO-Link. The PNP output, normally closed type models and all NPN output type models do not support IO-Link.

ORDER GUIDE

DC 3-wire type (Non-shielded type)

Туре		Appearance (mm in)	Sensing range (Note 1)	Model No. (Note 2)	Output	Output operation
				GX-308ML-A-N	NPN open-collector	Normally open
		M8	2 mm 0.079 in Max. operation distance	GX-308ML-B-N	transistor	Normally closed
		37.8	(0 to 1.6 mm 0 to 0.063 in) ← Stable sensing range	GX-308ML-A-P	PNP open-collector	Normally open
			(0 to 0.063 in /	GX-308ML-B-P	transistor	Normally closed
				GX-312ML-A-N	NPN open-collector	Normally open
	0		5 mm 0.197 in	GX-312ML-B-N	transistor	Normally closed
	ge type	M12 47.1 1.854	(0 to 4 mm 0 to 0.157 in)	GX-312ML-A-P	PNP open-collector	Normally open
	ng ran			GX-312ML-B-P	transistor	Normally closed
	sensi			GX-318ML-A-N	NPN open-collector	Normally open
	Standard sensing range type	A Dates	10 mm 0.394 in	GX-318ML-B-N	transistor	Normally closed
	Sta	M18 55.3	(0 to 8 mm 0 to 0.315 in)	GX-318ML-A-P	PNP open-collector	Normally open
				GX-318ML-B-P	transistor	Normally closed
				GX-330ML-A-N	NPN open-collector	Normally open
		M30 60.3 2.374	18 mm 0.709 in	GX-330ML-B-N	transistor	Normally closed
e			(0 to 14.4 mm 0 to 0.567 in)	GX-330ML-A-P	PNP open-collector	Normally open
Non-shielded type Threaded type	ea type			GX-330ML-B-P	transistor	Normally closed
n-shield		M8 37.8 1.488		GX-308MLK-A-N	NPN open-collector	Normally open
P Z			4 mm 0.157 in	GX-308MLK-B-N	transistor	Normally closed
			(0 to 3.2 mm 0 to 0.126 in)	GX-308MLK-A-P	PNP open-collector	Normally open
				GX-308MLK-B-P	transistor	Normally closed
				GX-312MLK-A-N	NPN open-collector	Normally open
		A A A A A A A A A A A A A A A A A A A	8 mm 0.315 in	GX-312MLK-B-N	PNP open-collector	Normally closed
	type	M12 47.1 1.854	(0 to 6.4 mm 0 to 0.252 in)	GX-312MLK-A-P		Normally open
	range			GX-312MLK-B-P	transistor	Normally closed
	Long sensing range type			GX-318MLK-A-N	NPN open-collector	Normally open
	s buo-	A TOMAS	16 mm 0.630 in	GX-318MLK-B-N	transistor	Normally closed
		M18 55.3	(0 to 12.8 mm 0 to 0.504 in)	GX-318MLK-A-P	PNP open-collector	Normally open
				GX-318MLK-B-P	transistor	Normally closed
		~		GX-330MLK-A-N	NPN open-collector	Normally open
			30 mm 1.181 in	GX-330MLK-B-N	transistor	Normally closed
		M30 82.3 3.240	(0 to 24 mm 0 to 0.945 in)	GX-330MLK-A-P	PNP open-collector	Normally open
		5.240		GX-330MLK-B-P	transistor	Normally closed

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
 2) The PNP output, normally open type models [GX-3□ML(K)-A-P(-□)] are compatible with IO-Link. The PNP output, normally closed type models and all NPN output type models do not support IO-Link.

ORDER GUIDE

5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available. When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of GX-303S-A-N is "GX-303S-A-N-C5".

Bending-resistant cable type (2 m 6.562 ft / 5 m 16.404 ft cable length)

The shielded, non-threaded type sensors (\emptyset 4 mm \emptyset 0.157 in / \emptyset 5.4 mm \emptyset 0.213 in) and threaded type sensors (M5 / M8) are available with a bending-resistant cable (cable length: 2 m 6.562 ft or 5 m 16.404 ft). (Note that the \emptyset 5.4 mm \emptyset 0.213 in size, normally closed type sensors are not available with a 5-m-long bending-resistant cable.)

When ordering bending-resistant 2 m 6.562 ft cable type, suffix "-R" to the model No. When ordering bending-resistant 5 m 16.404 ft cable type, suffix "-R5" to the model No.

(e.g.) Bending-resistant 2 m 6.562 ft cable type of GX-304S-A-N is "GX-304S-A-N-R".

(e.g.) Bending-resistant 5 m 16.404 ft cable type of GX-304S-A-N is "GX-304S-A-N-R5"

Pigtailed type

The threaded type sensors (M8 / M12 / M18 / M30) are available in the pigtailed type. (Connector: M12) When ordering this type, suffix "-J" to the model No. (e.g.) Pigtailed type of **GX-308M-A-N** is "**GX-308M-A-N**-J".

Connector type

The threaded type sensors (M12 / M18 / M30) are available in the connector type. When ordering this type, suffix "-Z" to the model No. (e.g.) Connector type of GX-312M-A-N is "GX-312M-A-N-Z".

List of connection systems

Туре		5 m 16.404 ft cable length (" -C5 " at the end of model No.)	Bending-resistant 2 m 6.562 ft cable (" -R " at the end of model No.)	Bending-resistant 5 m <u>16.404</u> ft cable (" -R5 " at the end of model No.)	Pigtailed type (" -J " at the end of model No.) (Note)	Connector type (" -Z " at the end of model No.)
	ø3.0 mm ø0.118 in	Available	_	_	_	_
Small-	ø4.0 mm ø0.157 in	Available	Available	Available	_	_
diameter, shielded type	ø5.4 mm ø0.213 in	Available	Available	Available *Excluding normally closed type	_	_
	M5	Available	Available	Available	—	_
	M8	Available	Available	Available	Available	_
Chielded type	M12	Available	—	_	Available	Available
Shielded type	M18	Available	_	_	Available	Available
	M30	Available	_	_	Available	Available
	M8	Available	_	_	Available	_
Non-shielded	M12	Available	_	_	Available	Available
type	M18	Available	_	_	Available	Available
	M30	Available	_	_	Available	Available

Note: Please purchase mating cables separately when using pigtailed type models.

Mating cable

Model No.		Description	
CN-24S-C2	Length: 2 m 6.562 ft	AWG20 4-core cable with M12 Smartclick connector on one end	Mating cable
CN-24S-C5	Length: 5 m 16.404 ft	Cable outside diameter: ø6 mm ø0.236 in	CN-24S-C2 (Length: 2 m 6.562 ft) CN-24S-C5 (Length: 5 m 16.404 ft)

Note: Smartclick is a trademark of OMRON Corporation.



SPECIFICATIONS

DC 3-wire type (Small-diameter, shielded type)

\bigwedge	_	Small-diameter, shielded type							
	Туре		Non-threaded type		Threaded type				
Model No.	Normally open	GX-303S-A-□	GX-303S-A-						
Item (Note 2)	Normally closed	GX-303S-B-□	GX-304S-B-□	GX-305S-B-□	GX-305M-B-□				
Regulatory con	npliance	CE Marking (EMC Directi	ve, RoHS Directive), UL Recogn	ition Certification (excluding ber	ding-resistant cable type)				
Max. operation	distance (Note 3)	0.8 mm 0.031 in ±10 %	1.2 mm 0.047 in ±10 %	1.0 mm 0.039 in ±10 %	1.2 mm 0.047 in ±10 %				
Stable sensing	range (Note 3)	0 to 0.56 mm 0 to 0.022 in	0 to 0.84 mm 0 to 0.033 in	0 to 0.7 mm 0 to 0.028 in	0 to 0.84 mm 0 to 0.033 in				
Standard sensi	ng object	Iron sheet 3 × 3 × t 1 mm 0.118 × 0.118 × t 0.039 in	Iron sheet 4 × 4 × t 1 mm 0.157 × 0.157 × t 0.039 in	Iron sheet 5.4 × 5.4 × t 1 mm 0.213 × 0.213 × t 0.039 in	Iron sheet 4 × 4 × t 1 mm 0.157 × 0.157 × t 0.039 in				
Hysteresis			15 % or less of operation distance	ce (with standard sensing object)				
Supply voltage	(Note 4)		10 to 30 V DC [includ	ling 10 % ripple (p-p)]					
Current consum	nption		10 mA	or less					
Output (Note 5)	(50 m • Applied voltage: 30 V DC or							
Short-circu	uit protection	Incorporated							
Response frequ	uency (Note 7)	5 kHz 4 kHz							
Operation indic	ator	Orange LED (lights up when the output is ON)							
Pollution degre	e	3							
Altitude		2,000 m 6561.68 ft or less							
φ Protection		IP67 (IEC)							
Ambient te	emperature	-25 to +70 °C -13 to +158 °F, Storage: -25 to +70 °C -13 to +158 °F (No condensation or icing allowed)							
Ambient te Ambient nu Voltage wii Insulation n Vibration n	umidity	35 to 95 % RH, Storage: 35 to 95 % RH (No condensation allowed)							
Voltage wit	thstandability	500 V AC for one min. between all supply terminals connected together and enclosure							
Insulation	resistance	50 MΩ or more, wit	h 500 V DC megger between all	supply terminals connected toge	ether and enclosure				
Vibration r	esistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each							
Shock resi	istance		500 m/s ² acceleration in X, Y and Z directions ten times each						
Sensing range	Temperature characteristics	Within	±15 % of sensing range at +23 °	C +73 °F in ambient temperature	e range				
variation	Voltage characteristics	Within ± 2.5 % for ± 15 % fluctuation of the rated supply voltage							
Material		E	Enclosure: Stainless steel (SUS3 Sensing part: Heat-resistant ABS	803) [Brass (Nickel plated) for G 6, Cable: Polyvinyl chloride (PVC	(-305S])				
Mating cable		0.09 mm ² 3-core ø2.4 mm ø0.094 in cabtyre cable, 2 m 6.562 ft long	0.14 mm ² 3-core ø2.9	mm ø0.114 in cabtyre cable, 2 n	n 6.562 ft long (Note 8)				
Weight (Note 6)	Net weight: 20 g approx. Gross weight: 40 g approx.	Net weight: 25 g approx. Gross weight: 50 g approx.	Net weight: 30 Gross weight:					
Accessories			_		Nut: 2 pcs., Toothed lock washer: 1 pc.				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73 °F. 2) The sensors with "**N**" indicated instead of □ in their model Nos. are NPN output type. The sensors with "**P**" are PNP output type. 3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient 4) When used at a power of 12 V, the product is less susceptible to the effects of internal self-heat generation and therefore a more stable repeat accuracy

can be obtained. 5) When the output is 20 mA or less, the product is less susceptible to the effects of internal self-heat generation and therefore a more stable repeat

accuracy can be obtained.

6) When the cable length is 2 m 6.562 ft.

7) The response frequency is an average value.

8) The bending-resistant cable type models come with a 0.15 mm² 3-core bending-resistant ø2.9 mm ø0.114 in cabtyre cable.

SPECIFICATIONS

DC 3-wire type (Shielded type)

					Shielde	ed type				
$\langle \rangle$	Туре				Thread	ed type			·	
			Standard se	ensing range			Lona sens	sing range		
Model	Normally open	GX-308M-A-□	GX-312M-A-□	GX-318M-A-□	GX-330M-A-□	GX-308MK-A-□	GX-312MK-A-	GX-318MK-A-	GX-330MK-A-□	
Item (Note 2)		GX-308M-B-□	GX-312M-B-□	GX-318M-B-□	GX-330M-B-□	GX-308MK-B-□	GX-312MK-B-□	GX-318MK-B-□	GX-330MK-B-□	
Regulatory of				Marking (EMC D						
Max. operat		1.5 mm	2 mm	5 mm	10 mm	2 mm	4 mm	8 mm	15 mm	
(Note 3) Stable sensi	na rongo	0.059 in ±10 % 0 to 1.2 mm	0.079 in ±10 % 0 to 1.6 mm	0.197 in ±10 % 0 to 4 mm	0.394 in ±10 % 0 to 8 mm	0.079 in ±10 % 0 to 1.6 mm	0.157 in ±10 % 0 to 3.2 mm	0.315 in ±10 % 0 to 6.4 mm	0.591 in ±10 % 0 to 12 mm	
(Note 3)	ing range	0 to 0.047 in	0 to 0.063 in	0 to 0.157 in	0 to 0.315 in	0 to 0.063 in	0 to 0.126 in	0 to 0.252 in	0 to 0.472 in	
		Iron sheet	Iron sheet	Iron sheet	Iron sheet	Iron sheet	Iron sheet	Iron sheet	Iron sheet	
Standard se	nsing object	8 × 8 × t 1 mm 0.315 × 0.315	12 × 12 × t 1 mm 0.472 × 0.472	0.709 × 0.709	30 × 30 × t 1 mm 1.181 × 1.181	8 × 8 × t 1 mm 0.315 × 0.315	12 × 12 × t 1 mm 0.472 × 0.472	24 × 24 × t 1 mm 0.945 × 0.945	45 × 45 × t 1 mm 1.772 × 1.772	
		× t 0.039 in	× t 0.039 in	× t 0.039 in	× t 0.039 in	× t 0.039 in	× t 0.039 in	× t 0.039 in	× t 0.039 in	
Hysteresis		10 % or less of	operation distance	ce (with standard		15 % or less of 10 % ripple (p-p)	· ·	ce (with standard	sensing object	
Supply volta Current cons	-			10 10 30		or less	J, Class 2			
	IO-Link					fication Ver1.1				
	communication				•					
Output	Baud rate Process data			PD size: 2 hyte		30.4 kbps) te (M-sequence t	vne: TYPE2 2)			
(C/Q) (Note 4)	Minimum			1 0 0120. 2 0 910		· · ·	<u></u>			
(NOLE 4)	cycle time					ms				
	Vendor ID Device ID		CX 20	8 □: 0x70000, GX		0x342)		v70002		
	Device ID	<npn output="" td="" ty<=""><td></td><td>61. 0270000, G</td><td>-3120. 0x70001,</td><td>PNP output ty</td><td></td><td>x70003</td><td></td></npn>		6 1. 0270000, G	- 312 0. 0x70001,	PNP output ty		x70003		
		NPN open-colle	ctor transistor			PNP open-colle	ctor transistor			
Output			current: 200 mA		-40 to +158 °E)		rce current: 200		-40 to +158 °E)	
Output			[GX-308M(K)-□: 200 mA or less (-40 to +70 °C -40 to +158 °F), 100 mA or less (+70 to +85 °C +158 to +185 °F)] [GX-308M(K)-□: 200 mA or less (-40 to +70 °C -40 to +158 °F)] [GX-308M(K)-□: 200 mA or less (-40 to +70 °C -40 to +158 °F)]							
		 Applied voltage: 30 V DC or less (between output to 0 V) Applied voltage: 30 V DC or less (between output to +V) Residual voltage: 2 V or less (Note 5) (at sink current 200 mA or less) Applied voltage: 2 V or less (Note 5) (at source current 200 mA or less) 								
Short-ci	rcuit protection				,	orated		J) (at source curre	III 200 IIIA OI IESS)	
	equency (Note 6)	2,000 Hz	1,500 Hz	600 Hz	400 Hz	1,500 Hz	1,000 Hz	500 Hz	250 Hz	
Operation in	dicator			Operation indicator					1-sec intervals)]	
Pollution deg	gree	IO-LINK communication mode (COM mode): Operation indicator (orange, ON), Communication indicator [green, flashing (1-sec intervals)] 3								
Altitude	-	2,000 m 6561.68 ft or less								
e Protecti	on	IP67 (IEC), IP69K, IP67G [IP67 (IEC), IP69K for connector type]								
Ambien Ambien Ambien Voltage Vibratio Shock r	t temperature	-40 to +85°C -40 to +185°F, Storage: -45 to +85°C -49 to +185°F (No condensation or icing allowed) (UL temperature rating for pigtailed type: -25 to +70 °C -13 to +158 °F)								
Ambien	t humidity	35 to 95 % RH, Storage: 35 to 95 % RH (No condensation allowed)								
Voltage	withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
	on resistance			ith 500 V DC me						
Shock r	n resistance esistance			uency, 1.5 mm <mark>0.</mark> (GX-308M(K)- ⊡:					n	
	Temperature		,	sensing range at	,	,				
Sensing range	characteristics			sensing range at				°C -13 to +158 °	F	
variation	Voltage characteristics			Within ±1% for	or ±15 % fluctuat	ion of the rated s	upply voltage			
Material	onaraotonotico			sure: Nickel-plate						
		$0.2 \mathrm{mm}^2 2$ co	Sensir re oil resistant	ng part: Polybuty	lene terephthalat re oil resistant		Polyvinyl chlorid re oil resistant	· · · ·	re oil resistant	
Mating cable	2		n cabtyre cable,	ø6 mm ø0.236 i	n cabtyre cable, long (Note 8)	ø4 mm ø0.157 i	n cabtyre cable, long (Note 7)	ø6 mm ø0.236	n cabtyre cable, long (Note 8)	
	Cable type	Net weight:	Net weight:	Net weight:	Net weight:	Net weight:	Net weight:	Net weight:	Net weight:	
	(Note 5)	55 g approx. Gross weight:	70 g approx. Gross weight:	140 g approx. Gross weight:	210 g approx. Gross weight:	55 g approx. Gross weight:	70 g approx. Gross weight:	140 g approx. Gross weight:	210 g approx. Gross weight:	
		80 g approx.	95 g approx.	160 g approx.	240 g approx.	80 g approx.	95 g approx.	160 g approx.	240 g approx.	
		Net weight: 25 g approx.	Net weight: 40 g approx.	Net weight: 70 g approx.	Net weight: 140 g approx.	Net weight: 25 g approx.	Net weight: 40 g approx.	Net weight: 70 g approx.	Net weight: 140 g approx.	
Weight	Pigtailed type	Gross weight:	Gross weight:	Gross weight:	Gross weight:	Gross weight:	Gross weight:	Gross weight:	Gross weight:	
		55 g approx.	70 g approx.	100 g approx.	170 g approx.	55 g approx.	70 g approx.	100 g approx.	170 g approx.	
	Connector		Net weight: 25 g approx.	Net weight: 50 g approx.	Net weight: 130 g approx.		Net weight: 25 g approx.	Net weight: 50 g approx.	Net weight: 130 g approx.	
	type	_	Gross weight:	Gross weight:	Gross weight:		Gross weight:	Gross weight:	Gross weight:	
			55 g approx.	75 g approx.	150 g approx.		55 g approx.	75 g approx.	150 g approx.	
Accessories Nut: 2 pcs., Toothed lock washer: 1 pc.										

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23°C +73 °F.

2) The sensors with "N" indicated instead of
in their model No. are NPN output type. The sensors with "P" are PNP output type.

3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient 4) PNP output, normally closed type models and all NPN output models do not support IO-Link.
5) When the cable length is 2 m 6.562 ft.
6) The response frequency is an average value.

7) The bending-resistant cable type comes with a 0.2 mm² 3-core bending-resistant ø4 mm ø0.157 in cabtyre cable.

8) The bending-resistant cable type comes with a 0.2 mm² 3-core bending-resistant ø6 mm ø0.236 in cabtyre cable.

SPECIFICATIONS

DC 3-wire type (Non-shielded type)

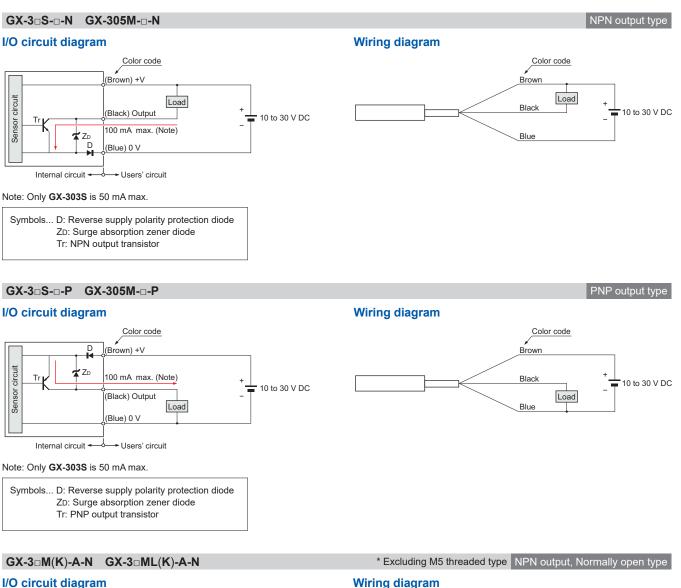
N		Non-shielded type								
$\langle \rangle$	Туре				Thread	ed type				
			Standard se	ensing range			Long sens	sing range		
Model	Normally open	GX-308ML-A-□	GX-312ML-A-□	GX-318ML-A-□	GX-330ML-A-□	GX-308MLK-A-□	GX-312MLK-A-□	GX-318MLK-A-□	GX-330MLK-A-□	
Item (Note 2)	Normally closed	GX-308ML-B-□	GX-312ML-B-□	GX-318ML-B-□	GX-330ML-B-□	GX-308MLK-B-	GX-312MLK-B-D	GX-318MLK-B-D	GX-330MLK-B-D	
Regulatory of			CE	Marking (EMC D	irective, RoHS D	irective), UL/c-U	L Listing Certifica	ation	1	
Max. operati (Note 3)	on distance	2 mm 0.079 in ±10 %	5 mm 0.197 in ±10 %	10 mm 0.394 in ±10 %	18 mm 0.709 in ±10 %	4 mm 0.157 in ±10 %	8 mm 0.315 in ±10 %	16 mm 0.630 in ±10 %	30 mm 1.181 in ±10 %	
Stable sensi	ng range	0 to 1.6 mm	0 to 4 mm	0 to 8 mm	0 to 14.4 mm	0 to 3.2 mm	0 to 6.4 mm	0 to 12.8 mm	0 to 24 mm	
(Note 3)		0 to 0.063 in Iron sheet	0 to 0.157 in Iron sheet	0 to 0.315 in Iron sheet	0 to 0.567 in Iron sheet	0 to 0.126 in Iron sheet	0 to 0.252 in Iron sheet	0 to 0.504 in Iron sheet	0 to 0.945 in Iron sheet	
Standard se	nsing object	8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in	15 × 15 × t 1 mm 0.591 × 0.591 × t 0.039 in				24 × 24 × t 1 mm 0.945 × 0.945 × t 0.039 in		90 × 90 × t 1 mm 3.543 × 3.543 × t 0.039 in	
Hysteresis		10% or less of o	operation distanc	e (with standard				ce (with standard	sensing object)	
Supply volta	-			10 to 30		10 % ripple (p-p)], Class 2			
Current cons					16 mA	or less				
	IO-Link communication				IO-Link Speci	fication Ver1.1				
Output	Baud rate				COM3 (23	30.4 kbps)				
(C/Q)	Process data			PD size: 2 byte		te (M-sequence t	ype: TYPE2 2)			
(Note 4)	Minimum cycle time				0.4	ms		. <u></u> .		
	Vendor ID				834 (0	0x342)				
	Device ID			8 □: 0x70000, GX	-312 □: 0x70001,		-	x70003		
Output		NPN open-colle • Maximum sink [GX-308ML(K) 100 mA or less • Applied voltag	<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 200 mA or less (GX-308ML(K)-□: 200 mA or less (-40 to +70 °C -40 to +158 °F), 100 mA or less (+70 to +85 °C +158 to +185 °F)] • Applied voltage: 30 V DC or less (between output to 0 V) • Residual voltage: 2 V or less (Note 5) (at sink current 200 mA or less) (PNP output type> PNP open-collector transistor • Maximum source current: 200 mA or less (GX-308ML(K)-□: 200 mA or less (-40 to +158 °F)] • Applied voltage: 30 V DC or less (between output to 0 V) • Residual voltage: 2 V or less (Note 5) (at sink current 200 mA or less)</npn>							
Short-ci	rcuit protection	Incorporated								
Response frequency (Note 6)		1,000 Hz	800 Hz	400 Hz	100 Hz	1,000 Hz	800 Hz	400 Hz	100 Hz	
Operation in	dicator	Standard I/O mode (SIO mode): Operation indicator (orange, ON), Communication indicator (green, OFF) IO-LINK communication mode (COM mode): Operation indicator (orange, ON), Communication indicator [green, flashing (1-sec intervals)]								
Pollution deg	gree	3								
Altitude		2,000 m 6561.68 ft or less								
epidemiological and a set of the	on	IP67 (IEC), IP69K, IP67G [IP67 (IEC), IP69K for connector type]								
Ambien	t temperature	-40 to +85 °C -40 to +185 °F, Storage: -45 to +85 °C -49 to +185 °F (No condensation or icing allowed) (UL temperature rating for relay connector type: -25 to +70 °C -13 to +158 °F)								
Ambien	t humidity	(UL temperature rating for relay connector type: -25 to +70 °C -13 to +158 °F) 35 to 95 % RH, Storage: 35 to 95 % RH (No condensation allowed)								
Voltage	withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
E Insulatio	on resistance	50 MΩ or more, with 500 V DC megger between all supply terminals connected together and enclosure								
Vibratio	n resistance	1		iency, 1.5 mm <mark>0.0</mark>					h	
面 Shock r	esistance			GX-308ML(K)-□:	,			n times each		
Sensing range	Temperature characteristics			sensing range at sensing range at				°C -13 to +158 °	F	
variation	Voltage characteristics		F !			ion of the rated s	11,7 0	II) -1		
Material				sure: Nickel-plate						
Mating cable		0.2 mm ² 3-cor ø4 mm ø0.157 i 2 m 6.562 ft	re oil resistant n cabtyre cable,	0.2 mm ² 3-coi	re oil resistant n cabtyre cable,	0.2 mm ² 3-co ø4 mm ø0.157 i	re oil resistant n cabtyre cable, long (Note 7)	0.2 mm ² 3-co ø6 mm ø0.236	re oil resistant n cabtyre cable, long (Note 8)	
Weight	Cable type (Note 5)	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 70 g approx. Gross weight: 95 g approx.	Net weight: 140 g approx. Gross weight: 170 g approx.	Net weight: 200 g approx. Gross weight: 230 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 70 g approx. Gross weight: 95 g approx.	Net weight: 140 g approx. Gross weight: 170 g approx.	Net weight: 240 g approx. Gross weight: 280 g approx.	
	Pigtailed type	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 40 g approx. Gross weight: 65 g approx.	Net weight: 75 g approx. Gross weight: 100 g approx.	Net weight: 140 g approx. Gross weight: 160 g approx.	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 40 g approx. Gross weight: 65 g approx.	Net weight: 75 g approx. Gross weight: 100 g approx.	Net weight: 170 g approx. Gross weight: 220 g approx.	
	Connector type	_	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 120 g approx. Gross weight: 150 g approx.	_	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 160 g approx. Gross weight: 200 g approx.	
Accessories						d lock washer: 1				

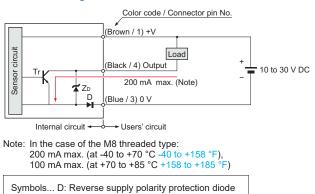
Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23°C +73 °F.
2) The sensors with "**N**" indicated instead of □ in their model No. are NPN output type. The sensors with "**P**" are PNP output type.
3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
4) PNP output, normally closed type models and all NPN output models do not support IO-Link.
5) When the cable length is 2 m 6.562 ft.
6) The resonse frequency is a naverage value.

6) The response frequency is an average value.

7) The bending-resistant cable type comes with a 0.2 mm^2 3-core bending-resistant $\phi 4 \text{ mm} \phi 0.157$ in cabtyre cable. 8) The bending-resistant cable type comes with a 0.2 mm^2 3-core bending-resistant $\phi 6 \text{ mm} \phi 0.236$ in cabtyre cable.

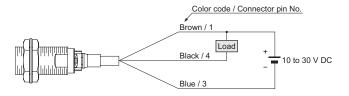
I/O CIRCUIT AND WIRING DIAGRAMS



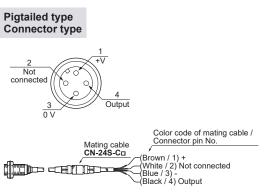


ZD: Surge absorption zener diode Tr: NPN output transistor

Wiring diagram



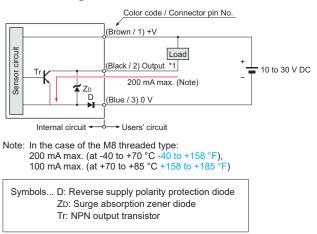
Connector pin diagram



I/O CIRCUIT AND WIRING DIAGRAMS

GX-3 IM(K)-B-N GX-3 IML(K)-B-N

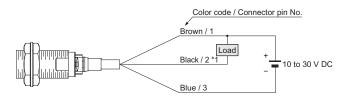
I/O circuit diagram



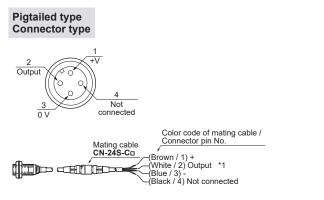
*1: Note that the lead color of the sensor and that of the matting cable are different.

* Excluding M5 threaded type NPN output, Normally closed type

Wiring diagram

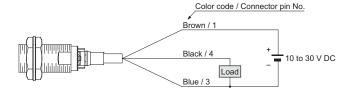


Connector pin diagram

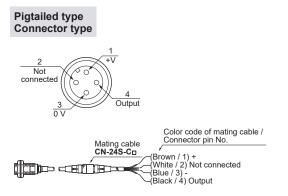


* Excluding M5 threaded type PNP output, Normally open type

Wiring diagram

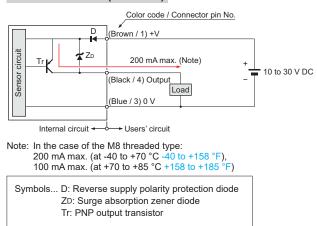


Connector pin diagram

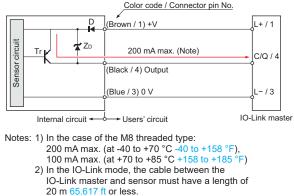


GX-3□M(K)-A-P GX-3□ML(K)-A-P

<When used as ordinary sensor> Standard I/O mode (SIO mode)



<When connected to IO-Link master> IO-Link communication mode (COM mode)

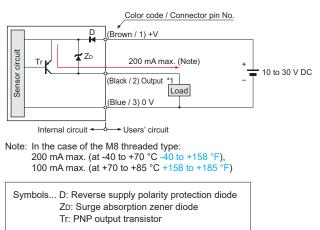


Symbols... D: Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr: PNP output transistor

I/O CIRCUIT AND WIRING DIAGRAMS

GX-3 M(K)-B-P GX-3 ML(K)-B-P

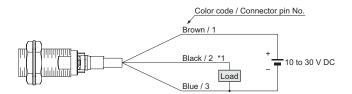
I/O circuit diagram



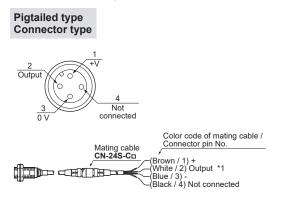
*1: Note that the color code of the sensor and that of the matting cable are different.

* Excluding M5 threaded type PNP output, Normally closed type

Wiring diagram



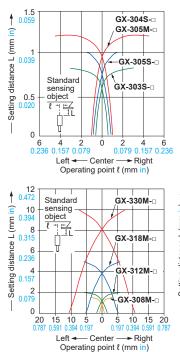
Connector pin diagram

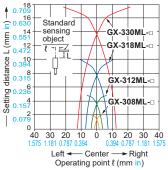


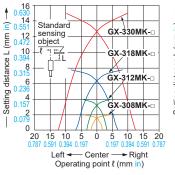
SENSING CHARACTERISTICS (TYPICAL)

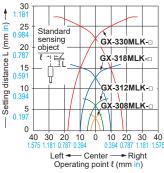
All models

Sensing field





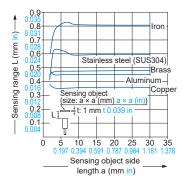




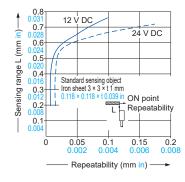
SENSING CHARACTERISTICS (TYPICAL)

GX-303S-□

Correlation between sensing object size and sensing range

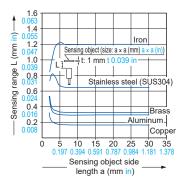


As the sensing object size becomes smaller than the standard size (iron sheet $3 \times 3 \times t 1 \text{ mm } 0.118 \times 0.118 \times t 0.039 \text{ in}$), the sensing range shortens as shown in the left figure. Correlation between sensing range and repeatability



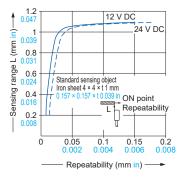
GX-304S-□ GX-305M-□

Correlation between sensing object size and sensing range



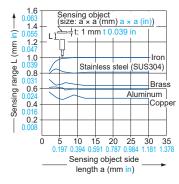
As the sensing object size becomes smaller than the standard size (iron sheet 4 × 4 × t 1 mm 0.157×0.157 in × t 0.039 in), the sensing range shortens as shown in the left figure.

Correlation between sensing range and repeatability



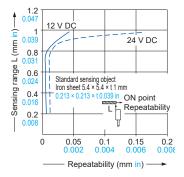
GX-305S-□

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet $5.4 \times 5.4 \times t.1 \text{ mm } 0.213 \times 0.213 \times t.0.039 \text{ in}$), the sensing range shortens as shown in the left figure.

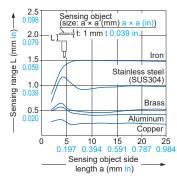
Correlation between sensing range and repeatability



SENSING CHARACTERISTICS (TYPICAL)

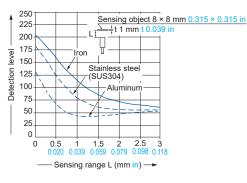
GX-308M-□

Correlation between sensing object size and sensing range



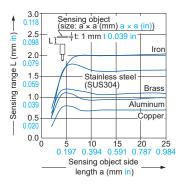
As the sensing object size becomes smaller than the standard size (iron sheet 8 × 8 × t 1 mm $0.315 \times 0.315 \times$ t 0.039 in), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range



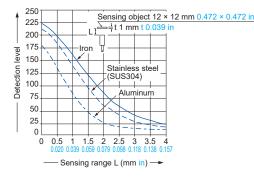
GX-312M-□

Correlation between sensing object size and sensing range



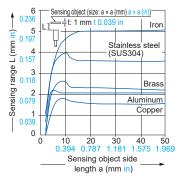
As the sensing object size becomes smaller than the standard size (iron sheet $12 \times 12 \times t \ 1 \ \text{mm} \ 0.472 \times 0.472 \times t \ 0.039 \ \text{in}$), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range



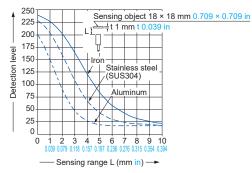
GX-318M-□

Correlation between sensing object size and sensing range



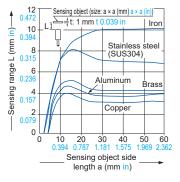
As the sensing object size becomes smaller than the standard size (iron sheet 18 × 18 × t 1 mm $0.709 \times 0.709 \times$ t 0.039 in), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range

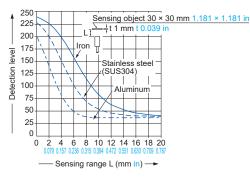


GX-330M-□

Correlation between sensing object size and sensing range



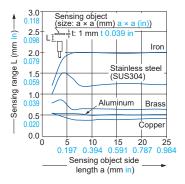
As the sensing object size becomes smaller than the standard size (iron sheet $30 \times 30 \times t \ 1 \ \text{mm} \ 1.181 \times 1.181 \times 1.039 \text{ in}$), the sensing range shortens as shown in the left figure.



SENSING CHARACTERISTICS (TYPICAL)

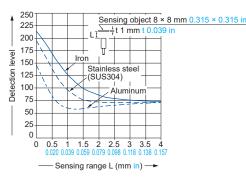
GX-308MK-□

Correlation between sensing object size and sensing range



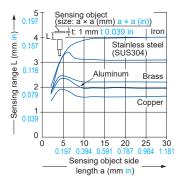
As the sensing object size becomes smaller than the standard size (iron sheet 8 × 8 × t 1 mm $0.315 \times 0.315 \times t 0.039$ in), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range



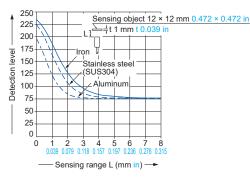
GX-312MK-□

Correlation between sensing object size and sensing range



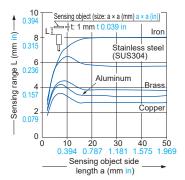
As the sensing object size becomes smaller than the standard size (iron sheet $12 \times 12 \times t 1 \mod 0.472 \times 0.472 \times t 0.039$ in), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range



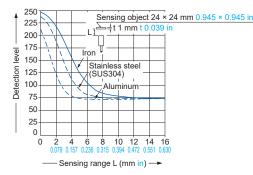
GX-318MK-□

Correlation between sensing object size and sensing range



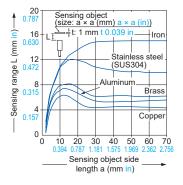
As the sensing object size becomes smaller than the standard size (iron sheet 24 × 24 × t 1 mm $0.945 \times 0.945 \times$ t 0.039 in), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range

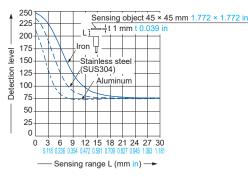


GX-330MK-□

Correlation between sensing object size and sensing range



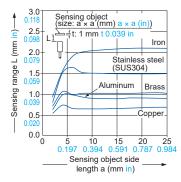
As the sensing object size becomes smaller than the standard size (iron sheet 45 × $45 \times t 1 \text{ mm } 1.772 \times 1.772 \times t 0.039 \text{ in}$), the sensing range shortens as shown in the left figure.



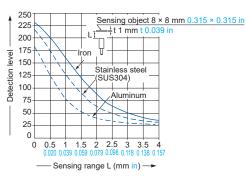
SENSING CHARACTERISTICS (TYPICAL)

GX-308ML-□

Correlation between sensing object size and sensing range

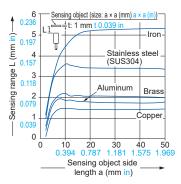


As the sensing object size becomes smaller than the standard size (iron sheet 8 × 8 × t 1 mm $0.315 \times 0.315 \times$ t 0.039 in), the sensing range shortens as shown in the left figure. Correlation between monitor output and sensing range



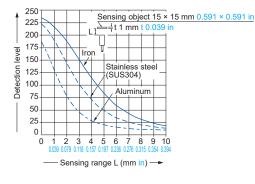
GX-312ML-□

Correlation between sensing object size and sensing range



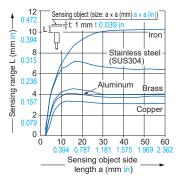
As the sensing object size becomes smaller than the standard size (iron sheet $15 \times 15 \times t \ 1 \ \text{mm} \ 0.591 \times 0.591 \times t \ 0.039 \ \text{in}$), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range



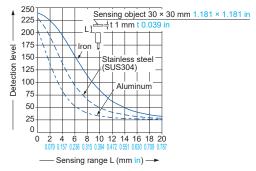
GX-318ML-□

Correlation between sensing object size and sensing range



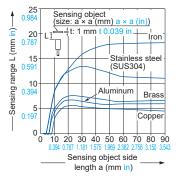
As the sensing object size becomes smaller than the standard size (iron sheet $30 \times 30 \times t.1 \text{ mm } 1.181 \times 1.181 \times t.0.039 \text{ in}$), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range

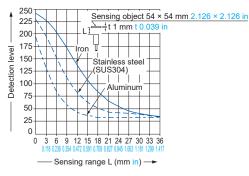


GX-330ML-D

Correlation between sensing object size and sensing range



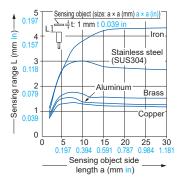
As the sensing object size becomes smaller than the standard size (iron sheet $54 \times 54 \times t \ 1 \ \text{mm} \ 2.126 \times 2.126 \times t \ 0.039 \ \text{in}$), the sensing range shortens as shown in the left figure.



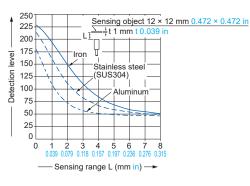
SENSING CHARACTERISTICS (TYPICAL)

GX-308MLK-

Correlation between sensing object size and sensing range

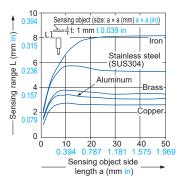


As the sensing object size becomes smaller than the standard size (iron sheet $12 \times 12 \times t \ 1 \ \text{mm} \ 0.472 \times 0.472 \times t \ 0.039 \ \text{in}$), the sensing range shortens as shown in the left figure. Correlation between monitor output and sensing range



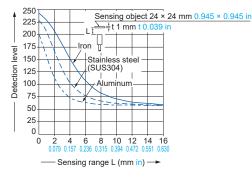
GX-312MLK-

Correlation between sensing object size and sensing range



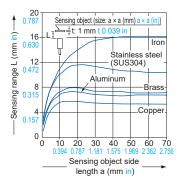
As the sensing object size becomes smaller than the standard size (iron sheet 24 × 24 × t 1 mm $0.945 \times 0.945 \times$ t 0.039 in), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range



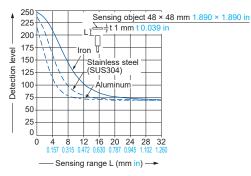
GX-318MLK-

Correlation between sensing object size and sensing range



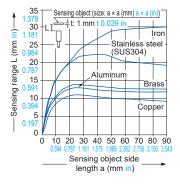
As the sensing object size becomes smaller than the standard size (iron sheet $48 \times 48 \times t \ 1 \ \text{mm} \ 1.890 \times 1.890 \times t \ 0.039 \ \text{in}$), the sensing range shortens as shown in the left figure.

Correlation between monitor output and sensing range

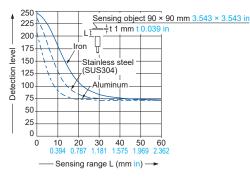


GX-330MLK-

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet 90 × 90 × t 1 mm $3.543 \times 3.543 \times$ t 0.039 in), the sensing range shortens as shown in the left figure.



PRECAUTIONS FOR PROPER USE

 This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.



· Never use this product as a sensing device for personnel protection.

· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

 The tightening torque should be under the value given below.

Installation using set screw

· Do not tighten the product mounting nuts with excessive force.

<Non-threaded type>

Tr Set screw (M3), cup point (Set screw is not provided with the product. It must be arranged by the customer.)								
Model No.	Tightening torque	Set screw location A (mm in)						
GX-303S	0.2 N⋅m	13 to 21 0.512 to 0.827						
GX-304S	0.2 1111	8 to 21 0.315 to 0.827						
GX-305S	0.4 N·m	0 10 21 0.313 10 0.827						

Installation using nut

GX-330ML(K)

- · Do not tighten the nut with excessive force. Be sure to install the toothed locked washer.
- In the case of the M8 threaded type, the allowable strength differs depending on the distance from the tip of the head. The following table shows the allowable tightening strengths for section B and section C shown in the diagram. (Section B starts from the tip of the head and its dimension is indicated in the table. Section C includes the nut on the head side. Therefore, if the nut extends into section B even slightly, the strength of section B is applicable.)
- The following allowable tightening strengths are applicable when the washer is installed.

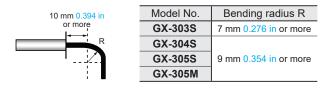
Shielded type, threaded type Attached toothed lock washer Attached toothed lock washer Attached toothed lock washer Attached toothed lock washer Attached toothed lock washer								
Model No	E	3	С					
(Shielded type)	Dimension (mm in)	Tightening torque	Tightening torque					
GX-305M	-	11	N·m					
GX-308M(K)	9 0.354	9 N∙m	12 N·m					
GX-312M(K)	-	30	N∙m					
GX-318M(K)	-	70	N∙m					
GX-330M(K)	-	180	N∙m					
	-		-					
Model No.	E	-	С					
(Non-shielded type)	Dimension (mm in)	Tightening torque	Tightening torque					
GX-308ML(K)	3 0.118	9 N∙m	12 N·m					
GX-312ML(K)	-	30	N·m					
GX-318ML(K)	-	- 70 N·m						

180 N·m

Mounting hole and nut dimensions

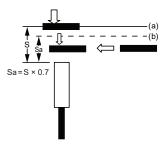
	Model No.	D (mm in)	E (mm in)
Manuations Inclu	GX-303S	ø3.3 ^{+0.5} ø0.130 ^{+0.0197}	-
Mounting hole	GX-304S	$\substack{\text{@4.2}^{\text{+0.5}}_{0}\\ \text{@0.165}^{\text{+0.0197}}_{0}}$	-
- D -	GX-305S	$\substack{\text{$\emptyset 5.7^{+0.5}_{0}$}\\ \text{$\emptyset 0.224^{+0.0197}_{0}$}}$	-
Nut dimensions	GX-305M	$\substack{\textbf{05.5}^{+0.5}_{0}\\ \textbf{00.217}^{+0.0197}_{0}}$	-
	GX-308M(K) GX-308ML(K)	Ø8.5 ^{+0.5} Ø0.335 ^{+0.0197}	13 0.512
E -►	GX-312M(K) GX-312ML(K)	ø12.5 ^{+0.5} ø0.492 ^{+0.0197}	17 0.669
	GX-318M(K) GX-318ML(K)	ø18.5 ^{+0.5} ø0.728 ^{+0.0197}	24 0.945
	GX-330M(K) GX-330ML(K)	ø30.5 ^{+0.5} ø1.201 ^{+0.0197}	36 1.417

Bending radius of lead-out cable section



Installing small-diameter sensor

- · Please use the sensor after confirming the installation distance by following (a) and (b) with an actual detection object when you install.
- (a) The detection distance receives the influence by the material of the detection object, thickness, shape, and the size. So, the detection object is brought close to the front side of the sensor and detection distance (S) is measured. For the effect of the material, see the graph, "Correlation between sensing object size and sensing range," (p.16).
- (b) Please decide installation distance (Sa) with S × 70% or less after measuring sensing distance(S).
- Please install the sensor to come within the range of (Sa) when the detection object moves from vertical direction.
- · Please install the sensor to pass within the range of (Sa) when the detection object moves from horizontal direction.
- · When using the sensor, refer to the "Standard sensing object" specified in the specifications (p.10) and the graph, "Correlation between sensing object size and sensing range," (p.16).



PRECAUTIONS FOR PROPER USE

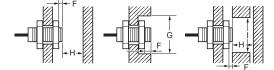
Distance from surrounding metal

• As metal around the sensor may affect the sensing performance, pay attention to the following points.

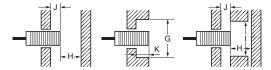
Influence of surrounding metal

- The surrounding metal will affect the sensing performance. Keep the minimum distance specified in the table below.
- When mounting the sensor using a nut, use the nut and washer provided with the product.
- The type of the provided nut varies in different models. See the external dimensions diagrams (p.23~) for the detail of the shape.

Mounting method A (Using the provided nut)



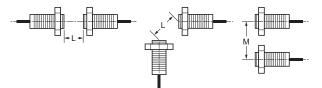
Mounting method B (Embedded in the metal)



								·	mm <mark>in</mark>)	
Model No.	Mo	unting	metho	d A		Mountir	ng me	nethod B		
(Shielded type)	F	G	Н	I	J	G	К	н	Ι	
GX-303S	-	-	-	-	0	ø3 ø0.118	0	3 0.118	8 0.315	
GX-304S	-	-	-	-	0	ø4 ø0.157	0	5 0.197	10 0.394	
GX-305S	-	-	-	-	0	ø5.4 ø0.213	0	3 0.118	8 0.315	
GX-305M	0	ø5 ø0.197	5 0.197	10 0.394	0	ø5 ø0.197	0	5 0.197	10 0.394	
GX-308M	0	ø8 ø0.315	4.5 <mark>0.177</mark>	12 0.472	0	ø8 ø0.315	0	4.5 0.177	12 0.472	
GX-312M	0	ø12 ø0.472	8 0.315	18 0.709	0	ø12 ø0.472	0	8 0.315	18 0.709	
GX-318M	0	ø18 ø0.709	20 0.787	27 1.063	0	ø18 ø0.709	0	20 0.787	27 1.063	
GX-330M	0	ø30 <mark>ø1.181</mark>	40 1.575	45 1.772	0	ø30 ø1.181	0	40 1.575	45 1.772	
GX-308MK	0	ø8 ø0.315		12 0.472	0	ø8 ø0.315	0	4.5 0.177	12 0.472	
GX-312MK	0	ø18 ø0.709	12 <mark>0.472</mark>	18 0.709		ø18 ø0.709	2.4 0.094		18 0.709	
GX-318MK	0	ø27 ø1.063	24 0.945	27 1.063	3.6 0.142	ø27 ø1.063	3.6 0.142	24 0.945	27 1.063	
GX-330MK	0	ø45 ø1.772	45 1.772	45 1.772	6 0.236	ø45 ø1.772	6 0.236	45 1.772	45 1.772	
Model No.	Мо	unting	methc	d A	Mounting method B					
(Non-shielded type)	F	G	Н	I	J G K			н	I	
GX-308ML	6 0.236	ø24 ø0.945	8 0.315	24 0.945	6 0.236	ø24 ø0.945	6 0.236	8 0.315	24 0.945	
GX-312ML	11 0.433	ø40 ø1.575	20 0.787	36 1.417	15 0.591	ø40 ø1.575	15 0.591	20 0.787	36 1.417	
GX-318ML	18 0.709	ø55 <mark>ø2.165</mark>	40 1.575	54 2.126	22 0.866	ø55 ø2.165	22 0.866	40 1.575	54 2.126	
GX-330ML	25 0.984	ø90 ø3.543	70 2.756	90 3.543	30 1.181	ø90 ø3.543	30 1.181	70 2.756	90 3.543	
GX-308MLK	9 0.354	ø24 ø0.945	8 0.315	24 0.945	12 0.472	ø24 ø0.945	12 0.472	8 0.315	24 0.945	
GX-312MLK	11 0.433	ø40 ø1.575	20 0.787	40 1.575	15 0.591	ø40 ø1.575	15 0.591	20 0.787	40 1.575	
GX-318MLK	21 0.827	ø70 ø2.756	48 1.890	70 2.756	25	ø70 ø2.756	25 0.984	48 1.890	70 2.756	
GX-330MLK	40 1.575	ø120 ø4.724	90 3.543	120 4.724	45	ø120 ø4.724	45	90 3.543	120	

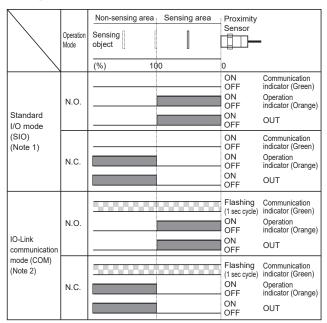
Mutual interference

• When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference



Model No. (Shielded type)	L (mm in)	M (mm in)
GX-303S	20 0.787	15 0.591
GX-304S	20 0.787	15 0.591
GX-305S	20 0.787	15 0.591
GX-305M	20 0.787	15 0.591
GX-308M(K)	20 0.787	15 0.591
GX-312M(K)	30 1.181	20 0.787
GX-318M	50 1.969	35 1.378
GX-318MK	60 2.362	35 1.378
GX-330M	100 3.937	70 2.756
GX-330MK	110 4.331	90 3.543
Model No. (Non-shielded type)	L (mm in)	M (mm in)
GX-308ML(K)	80 3.150	60 2.362
GX-312ML(K)	120 4.724	100 3.937
GX-318ML	200 7.874	110 4.331
GX-318MLK	200 7.874	120 4.724
GX-330ML	300 11.811	200 7.874
GX-330MLK	350 13.780	300 11.811

Timing chart



Notes: 1) When sensors that are not compatible with IO-Link are used or when IO-Link compatible models are used as ordinary sensors, they operate in the standard I/O mode (SIO mode).

 The operation mode can be changed by the IO-Link communications. The timer function of the output can be set up by the IO-Link communications.

PRECAUTIONS FOR PROPER USE

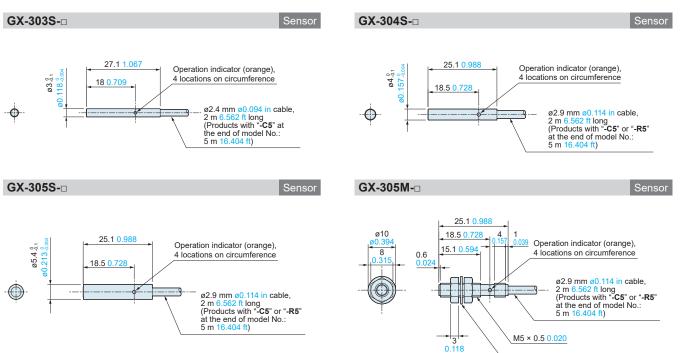
Others

- This product has been developed / produced for industrial use only.
- Do not install the product in the following locations. Doing so may result in product failure or malfunction.
- Outdoor locations directly subject to sunlight, rain, snow, water droplets, or oil.
- \cdot Locations subject to atmospheres with chemical vapors, in particular solvents and acids.
- · Locations subject to corrosive gases.
- The product may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field.
- Laying the product wiring in the same conduit or duct as high-voltage wires or power lines may result in incorrect operation and damage due to induction. Wire the product using a separate conduit or independent conduit.
- The following conditions shall be observed if you use the product under an environment using cutting oil that may affect product's life and/or performance.
- · Usage in oil or water is prohibited.
- Impact on the product life may differ depending on the oil you use. Before using the cutting oil, make sure that it should not cause deterioration or degradation of sealing components.
- Never use thinner or other solvents. Otherwise, the product surface may be dissolved.
- When turning ON the power by influence of temperature environment, an output mis-pulse sometimes occurs. After the product has passed for 300 ms after turning ON, please use in the stable state. If the sensing object is located near the sensor's sensing surface, an output mis-pulse may be generated for 300 ms or longer at the time of power-on. Be sure to check the product for proper operation under actual operating condition before using.

- The product is adjusted with a high degree of accuracy, so do not use in the environment with sudden temperature change.
- Do not attempt to disassemble, repair, or modify the product.
- Do not use a voltage that exceeds the rated operating voltage range. Applying a voltage that is higher than the operating voltage range may result in damage or burnout.
- Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or burnout.
- If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.
- Please use gloves to protect yourself from injury caused by screw.
- For the connector type and pigtailed type, check the specifications of the connector cable to be used. Please do not use it under conditions that exceed the range of its specifications of both the product and the connector cable.
- Please make sure there is no foreign matter in connector part before connecting the connector cable to the connector type and pigtailed type.
- In the IO-Link mode, the cable between the IO-Link master and sensor must have a length of 20 m 65.617 ft or less.

The CAD data can be downloaded from our website.

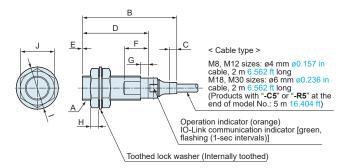
DIMENSIONS(Unit: mm in)



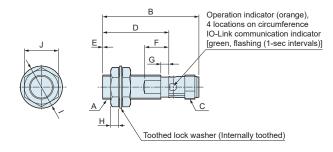
Toothed lock washer (Internally toothed)

GX-308M(K)-GX-312M(K)-GX-318M(K)-GX-330M(K)-GX-330M(K)-GX-330M(K)-GX-330M(K)-GX-330M(K)-

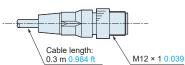
Cable type / Pigtailed type



Connector type



< Pigtailed type >



Symbol	Shielded type										
Symbol		Shielded type									
Model No.	A	В	С	D	Е	F	G	Н		J	
GX-308M(K)	M8 × 1	37.8	4.4	26		10	4	3	15	13	
GX-SUOIWI(IX)	M8 × 0.039	1.488	0.173	1.024	-	0.394	0.157	0.118	0.591	0.512	
GX-312M(K)	M12 × 1	47.1	3.7	33	-	12	4	4	21	17	
GX-STZIVI(K)	M12 × 0.039	1.854	0.146	1.299		0.472	0.157	0.157	0.827	0.669	
GX-318M(K)	M18 × 1	55.3	8.5	38		12	4	4	29	24	
GX-STOWI(R)	M18 × 0.039 2.177 0.335 1.496	-	0.472	0.157	0.157	1.142	0.945				
CV 220M/K)	M30 × 1.5	60.3	8.3	43		12	4	5	42	36	
GX-330M(K)	M30 × 0.059	2.374	0.327	1.693	-	0.472	0.157	0.197	1.654	1.417	

Symbol	Shielded type									
Model No.	А	В	С	D	Е	F	G	Н	I	J
GX-312M(K)	M12 × 1 M12 × 0.039	48 1.890	M12 × 1 M12 × 0.039	33 1.299	-	12 0.472	4 0.157	4 0.157	21 0.827	17 0.669
GX-318M(K)	M18 × 1 M18 × 0.039	53 2.087	M12 × 1 M12 × 0.039	38 1.496	-	12 0.472	4 0.157	4 0.157	29 1.142	24 0.945
GX-330M(K)	M30 × 1.5 M30 × 0.059	58 2.283	M12 × 1 M12 × 0.039	43 1.693	-	12 0.472	4 0.157	5 0.197	42 1.654	36 1.417

Symbol	Non-shielded type									
Model No.	А	В	С	D	Е	F	G	Н	Ι	J
GX-308ML(K)	M8 × 1 M8 × 0.039	37.8 1.488	4.4 0.173	26 1.024	6 0.236	8 0.315	-	3 0.118	15 <mark>0.591</mark>	13 0.512
GX-312ML(K)	M12 × 1 M12 × 0.039	47.1 1.854	3.7 <mark>0.146</mark>	33 1.299	7 0.276	10 0.394	-	4 0.157	21 0.827	17 0.669
GX-318ML(K)	M18 × 1 M18 × 0.039	55.3 2.177	8.5 0.335	38 1.496	10 0.394	10 0.394	-	4 0.157	29 1.142	24 0.945
GX-330ML	M30 × 1.5 M30 × 0.059	60.3 2.374	8.3 0.327	43 1.693	13 <mark>0.512</mark>	10 0.394	-	5 0.197	42 1.654	36 1.417
GX-330MLK	M30 × 1.5 M30 × 0.059	82.3 3.240	8.3 0.327	65 2.559	15 <mark>0.591</mark>	10 0.394	-	5 0.197	42 1.654	36 1.417

Symbol	Non-shielded type									
Model No.	А	В	С	D	E	F	G	Н	Ι	J
GX-312ML(K)	M12 × 1 M12 × 0.039	48	M12 × 1 M12 × 0.039	33 1 299	7	10 0 394	-	4 0.157	21 0 827	17
GX-318ML(K)	M18 × 1	53	M12 × 1 M12 × 0.039	38	10	10		4 0.157	29	24
GX-330ML	M30 × 1.5 M30 × 0.059	58 2.283	M12 × 1 M12 × 0.039	43 1.693	13 0.512	10 0.394	-	5 0.197	42 1.654	36 1.417
GX-330MLK	M30 × 1.5 M30 × 0.059	80 3.150	M12 × 1 M12 × 0.039	65 2.559	15 0.591	10 0.394	-	5 0.197	42 1.654	36 1.417

Note: M8 type models are not available in the connector type.

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